

# LIST OF PARTS



**MACHINE No. 123-1**

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**THE SINGER MANUFACTURING COMPANY**

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## INSTRUCTIONS FOR ORDERING

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In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished and Plated.
- B. Polished and Plated
- C. Hardened only.
- D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- G.
- H. Blued.
- J. Plated only.
- K. Hardened and Plated.
- L. Brass or Gilt.
- M. Oxidized.
- P. Japanned.
- R. Parkerized.

These letters **MUST BE USED** *when* they appear in the list; and **AFTER** the number *as* in the list.

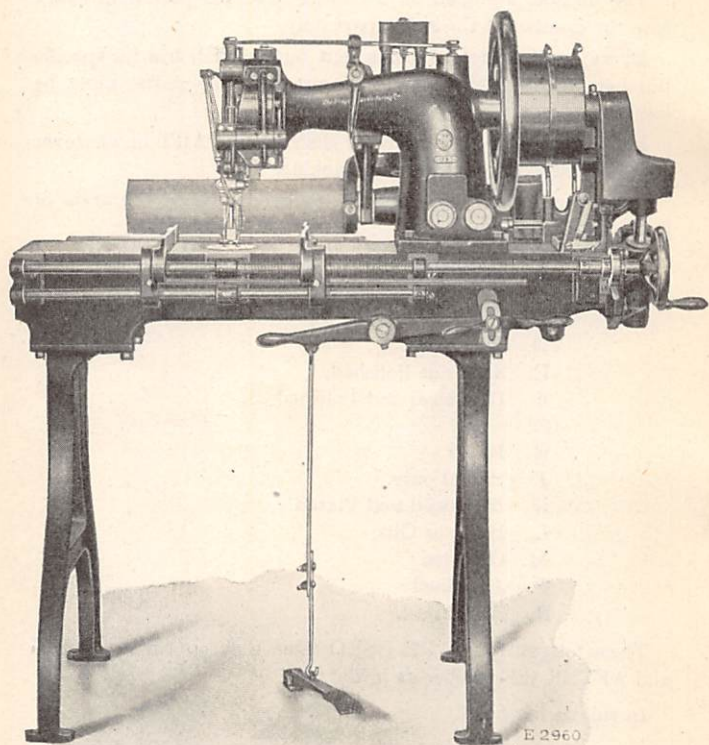
In this series

- 1 to 1500 and 50001 to 51500 are Screw Numbers.
- 1501 to 1800 are Nut Numbers.
- 1801 to 2000 are Roller Numbers.
- 2001 to 50000 and 52001 and upward are numbers of Machine Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (\*) are furnished only when repairs are made at factory.

When ordering parts which differ as to **GAUGE** (the distance between seams) the **GAUGE** as well as the **NUMBER** **MUST BE GIVEN** on order.



MACHINE No. 123-1



# **LIST OF PARTS COMPLETE** **FOR** **MACHINE No. 123-1**

FOR SEWING CANVAS BELTING UP TO  $\frac{5}{8}$  INCH AND RUBBER BELTING UP TO  $\frac{1}{2}$  INCH THICK AND UP TO 12 INCHES WIDE. TWO NEEDLES, TWO CYLINDER SHUTTLES. GAUGES FROM 1 TO  $1\frac{1}{2}$  INCHES. CONTINUOUS FEED ACTUATED BY WORM AND WORM WHEEL, VIBRATING NEEDLE BAR AND PRESSER BAR, SCREW GUIDE HAVING LOCKING DEVICE TO ASSIST THE OPERATOR IN MAKING ONE FULL TURN OF THE SCREW GUIDE WHEN CHANGING FROM ONE LINE OF STITCHING TO THE NEXT. FEED ROLLS  $4\frac{1}{2}$  INCHES IN DIAMETER. THE LENGTH OF THE UPPER FEED ROLL IS 19 INCHES AND THE LOWER FEED ROLL 25 INCHES. MECHANISM FOR RAISING THE UPPER FEED ROLL IS FITTED ON THE FRONT OF THE MACHINE AND CAN BE OPERATED BY EITHER HAND OR FOOT. THE FEED ROLLS ARE OPEN AT THE END FOR THE ENTRANCE OF ENDLESS BELTS AND ARE POSITIVELY DRIVEN. THE MACHINE IS FITTED WITH AN OIL CUP ON THE TOP OF THE ARM FOR OILING THE SHUTTLES AND ARM SHAFT WRIST BEARING, THE OIL BEING CARRIED BY OIL TUBES. IN THE OPERATION OF THE MACHINE THE BALANCE WHEEL TURNS FROM INSTEAD OF TOWARD THE OPERATOR. LIFT OF PRESSER FOOT  $\frac{7}{8}$  INCH. LIFT OF UPPER FEED ROLL  $\frac{7}{8}$  INCH.

NO.	PLATE	NAME
*123001	—	Arm.....
19785	8343	" Dowel Pin.....
54897	8334	" Oil Cup.....
50347E	8352	" Screw.....
43263	8334	" " Washer.....
123002	8330	" Shaft.....
16969	8334	" " Back Bearing Oil Cup.....
123003	8333	" " Bushing (bronze) for 123091..
123004	8332	" " " (back).....
949D	8353	" " " " Set Screw....
123005	8332	" " " (front).....
840E	8353	" " " " Set Screw....
123006	8333	" " " (intermediate).....
129E	8353	" " " " Set Screw
123007	—	" " Gear (15 teeth) with 858c, for 123210.....

NO.	PLATE	NAME
123008	—	Arm Shaft Gear (16 teeth) with 858c, for 123211.....
123009	8333	Arm Shaft Gear (17 teeth) with 858c, for 123212.....
123010	—	Arm Shaft Gear (18 teeth) with 858c, for 123213.....
123011	—	Arm Shaft Gear (19 teeth) with 858c, for 123214.....
123012	—	Arm Shaft Gear (20 teeth) with 858c, for 123215.....
123013	—	Arm Shaft Gear (21 teeth) with 858c, for 123216.....
123014	—	Arm Shaft Gear (22 teeth) with 858c, for 123217.....
123015	—	Arm Shaft Gear (23 teeth) with 858c, for 123218.....
123016	—	Arm Shaft Gear (24 teeth) with 858c, for 123219.....
123017	—	Arm Shaft Gear (25 teeth) with 858c, for 123220.....
16964	8351	Arm Shaft Gear Key.....
858c	8355	" " " Set Screw.....
11913	8332	" Side Cover.....
65D	8353	" " " Hinge Screw.....
123018	8330	Balance Wheel with 344c.....
16964	8351	" " Key.....
344c	8354	" " Set Screw.....
*123020	—	Bed.....
389D	8353	" Oil Hole Screw.....
123021	8332	Belt Shifter (left).....
123253	8332	" " (right).....
123022	8332	" " Frame with two 363c.....
123023	8332	" " Connection (forked) with 50084c and 50195c.....
50084c	8355	Belt Shifter Frame Connection Set Screw
17D	8353	" " " " Hinge Screw
50195c	8353	" " " " Position Screw
123024	8333	" " " Guide Rod.....
21543	8334	" " " " Collar with 450c.....
450c	8355	Belt Shifter Frame Guide Rod Collar Set Screw.....
123025	8333	Belt Shifter Frame Sliding Rod.....
123026	8333	" " " " " Bracket
1396D	8353	" " " " " " Screw.....



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NO.	PLATE	NAME
9842	8334	Feed Roll (upper) Adjusting Pitman (right) Bracket Screw Washer.....
50487E	8352	Feed Roll (upper) Adjusting Pitman (right) Hinge Screw.....
1503E	8355	Feed Roll (upper) Adjusting Pitman (right) Nut.....
123042	8333	Feed Roll (upper) Adjusting Pitman Coupling.....
123043	—	Feed Roll (upper) Adjusting Pitman complete, Nos. 1503E, 1759E, 123039, 123040 and 123042.....
123044	8331	Feed Roll (upper) Auxiliary Lifting Arm with 344c.....
123045	8335	Feed Roll (upper) Auxiliary Lifting Arm Connecting Link.....
50488D	8352	Feed Roll (upper) Auxiliary Lifting Arm Connecting Link Hinge Screw (left)...
50487E	8352	Feed Roll (upper) Auxiliary Lifting Arm Connecting Link Hinge Screw (right)...
344C	8354	Feed Roll (upper) Auxiliary Lifting Arm Set Screw.....
123047	8332	Feed Roll (upper) Auxiliary Lifting Arm Shaft.....
123048	8335	Feed Roll (upper) Auxiliary Lifting Arm Shaft Collar with two 436c.....
436C	8355	Feed Roll (upper) Auxiliary Lifting Arm Shaft Collar Set Screw.....
25303	8334	Feed Roll (upper) Ball, size 1/4 in.....
123049	8336	" " " " Bearing.....
123050	8336	" " " " Case.....
123051	—	Feed Roll (upper) Ball Bearing Case complete, Nos. 123049, 123050, 123052, three 50489E and sixty 25303.....
123052	8336	Feed Roll (upper) Ball Bearing Case Cap
50489E	8354	" " " " " " " " Screw.....
58868	8351	Feed Roll (upper) Ball Bearing Case Key
129D	8353	" " " " " " Set Screw
123053	8336	" " " " Driving Shaft.....
123054	8335	" " " " " " Collar with two 443c.....
443C	8355	Feed Roll (upper) Driving Shaft Collar Set Screw.....
123055	8330	Feed Roll (upper) Lifting Arm with 344c
344C	8354	" " " " " " Set Screw
123057	8336	" " " " " " Shaft....



## PARTS FOR MACHINE NO. 123-1

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NO.	PLATE	NAME
123058	8335	Feed Roll (upper) Lifting Arm Shaft Collar with two 434c.....
434c	8355	Feed Roll (upper) Lifting Arm Shaft Collar Set Screw.....
123059	8331	Feed Roll (upper) Lifting Lever with 354c
123060	8335	" " " " " Clamping Lever with 1396d.....
1396d	8353	Feed Roll (upper) Lifting Lever Clamping Lever Clamping Screw.....
50490d	8352	Feed Roll (upper) Lifting Lever Clamping Lever Hinge Screw.....
123061	8336	Feed Roll (upper) Lifting Lever Guard Plate.....
1177d	8353	Feed Roll (upper) Lifting Lever Guard Plate Screw.....
123062	8351	Feed Roll (upper) Lifting Lever Key....
354c	8354	" " " " " Set Screw
123063	8336	" " " " " Shaft...
123064	8336	" " " " " " Crank with 354c.....
123065	8343	Feed Roll (upper) Lifting Lever Shaft Crank Pin.....
354c	8354	Feed Roll (upper) Lifting Lever Shaft Crank Set Screw.....
50154d	8353	Feed Roll (upper) Oil Hole Screw.....
36006	8334	" " " " " Washer
123066	8331	" " " " " Position Arm.....
731E	8352	" " " " " Screw...
1193d	8353	" " " " " Screw.....
123067	8336	" " " " " Shaft.....
123068	8336	" " " " " Bushing.....
129d	8353	" " " " " Set Screw
123054	8335	" " " " " Collar with two 443c.....
443c	8355	Feed Roll (upper) Shaft Collar Set Screw
123069	8335	" " " " " Extension.....
1672c	8355	" " " " " " Nut
43263	8334	" " " " " " Washer.....
123070	8336	Feed Roll (upper) Shaft Gear with 429c..
123071	8331	" " " " " Case.....
1186d	8353	" " " " " " Screw
123073	8351	" " " " " Key.....
429c	8355	" " " " " Set Screw..
123074	8334	" " " " " Universal Joint..
123075	8336	" " " " " Sleeve.....
605c	8355	" " " " " Screw Centre...

NO.	PLATE	NAME
1646E	8355	Feed Roll (upper) Sleeve Screw Centre Nut
123076	8330	" Shaft.....
123077	8330	" " Bracket (intermediate).....
4389	8343	" " " " Dowel Pin
731E	8352	" " " " Screw....
123078	8336	" " " (left).....
4389	8343	" " " " Dowel Pin....
731E	8352	" " " " Screw.....
123079	8337	" " " (right).....
731E	8352	" " " " Screw.....
123058	8335	" " Collar with two 434c.....
434C	8355	" " " Set Screw.....
123080	—	" " Driving Gear (48 teeth) for 123210
123081	—	" " " (47 teeth) for 123211
123082	8337	" " " (46 teeth) for 123212
123083	—	" " " (45 teeth) for 123213
123084	—	" " " (44 teeth) for 123214
123085	—	" " " (43 teeth) for 123215
123086	—	" " " (42 teeth) for 123216
123087	—	" " " (41 teeth) for 123217
123088	—	" " " (40 teeth) for 123218
123089	—	" " " (39 teeth) for 123219
123090	—	" " " (38 teeth) for 123220
123091	8330	" " " Bracket.....
779E	8352	" " " " Screw....
123092	8331	" " " " Cover.....
1186D	8353	" " " " Screw.....
123093	8351	" " " " Key.....
123094	8337	" " " Worm with two 448c...
123095	8351	" " " " Key.....
448C	8355	" " " " Set Screw.....
123096	8337	" " " " Shaft.....
123097	8337	" " " " Bracket
20677	8343	" " " " " "
		Dowel Pin.....
50491E	8352	Feed Shaft Driving Worm Shaft Bracket
		Screw.....
123098	8335	Feed Shaft Driving Worm Shaft Bushing
		(intermediate) bronze.....
190D	8353	Feed Shaft Driving Worm Shaft Bushing
		(intermediate) Screw.....
123099	8335	Feed Shaft Driving Worm Shaft Bushing
		(lower).....
123100	8335	Feed Shaft Driving Worm Shaft Bushing
		(upper).....
123101	8337	Feed Shaft Driving Worm Shaft Gear
		(bevel) with 50084c.....



NO.	PLATE	NAME
123102	8335	Feed Shaft Driving Worm Shaft Gear Driving Pinion.....
123103	8335	Feed Shaft Driving Worm Shaft Gear Driving Pinion Stud.....
123104	8334	Feed Shaft Driving Worm Shaft Gear Driving Pinion Stud Oil Tube with 64848.....
64848	8334	Feed Shaft Driving Worm Shaft Gear Driving Pinion Stud Oil Tube Oil Cup
434c	8355	Feed Shaft Driving Worm Shaft Gear Driving Pinion Stud Set Screw.....
123105	8351	Feed Shaft Driving Worm Shaft Gear Key
50084c	8355	" " " " " " Set Screw.....
123106	8338	Feed Shaft Driving Worm Shaft Gear Washer.....
123107	8339	Feed Shaft Driving Worm Washer....
123108	8337	" " " " Wheel with 354c.....
123109	8331	Feed Shaft Driving Worm Wheel Case and Worm Shaft Bracket.....
20677	8343	Feed Shaft Driving Worm Wheel Case and Worm Shaft Bracket Dowel Pin...
50492E	8352	Feed Shaft Driving Worm Wheel Case and Worm Shaft Bracket Screw.....
123110	8337	Feed Shaft Driving Worm Wheel Case Cover (small) with two 50084c.....
1394D	8353	Feed Shaft Driving Worm Wheel Case Cover (small) Screw.....
41544	8334	Feed Shaft Driving Worm Wheel Case Cover (small) Screw Washer.....
50084c	8355	Feed Shaft Driving Worm Wheel Case Cover (small) Set Screw.....
123111	8337	Feed Shaft Driving Worm Wheel Case Cover (small) Washer (leather).....
123112	8337	Feed Shaft Driving Worm Wheel Case Cover (large).....
123113	8337	Feed Shaft Driving Worm Wheel Case Cover (large) Packing (paper).....
190D	8353	Feed Shaft Driving Worm Wheel Case Cover (large) Screw.....
123114	8338	Feed Shaft Driving Worm Wheel Case Lubricant Hole Cover.....
123115	8339	Feed Shaft Driving Worm Wheel Case Lubricant Hole Cover Chain with 9010 and 25030.....





NO.	PLATE	NAME
123126	8340	Guide Connecting Rod.....
123127	8330	" Rod (lower).....
445c	8355	" " " Set Screw.....
123128	8340	" " (upper).....
445c	8355	" " " Set Screw.....
43165	8340	" " Bracket (intermediate) with three 445c.....
3012	8343	Guide Rod Bracket (intermediate) Dowel Pin.....
123D	8353	Guide Rod Bracket (intermediate) Screw
43166	8340	" " " (left) with two 445c
3012	8343	" " " " Dowel Pin.....
123D	8353	" " " " Screw.....
123129	8340	" " " (right) with 445c....
3012	8343	" " " " Dowel Pin (long).....
2022	8343	Guide Rod Bracket (right) Dowel Pin (short).....
123D	8353	Guide Rod Bracket (right) Screw.....
123130	—	Leg.....
779E	8352	" Screw.....
123254	8338	Needle Bar.....
123255	—	Needle Bar complete, Nos. 123254, 123256 to 123260, two 1492D and four 1512E..
123133	8338	Needle Bar and Presser Bar Rock Shaft
123134	8340	" " " " " " "
		Bracket.....
338E	8352	Needle Bar and Presser Bar Rock Shaft Bracket Screw.....
123135	8338	Needle Bar and Presser Bar Rock Shaft Crank (back) with 795c and 51827....
8873	8343	Needle Bar and Presser Bar Rock Shaft Crank (back) Pin.....
795c	8354	Needle Bar and Presser Bar Rock Shaft Crank (back) Set Screw.....
51827	8339	Needle Bar and Presser Bar Rock Shaft Crank (back) Roller and Stud.....
123136	8338	Needle Bar and Presser Bar Rock Shaft Crank (front) forked, with two 50124E
8873	8343	Needle Bar and Presser Bar Rock Shaft Crank (front) Pin.....
50124E	8354	Needle Bar and Presser Bar Rock Shaft Crank (front) Clamping Screw.....
9119	8339	Needle Bar and Presser Bar Rock Shaft Crank (front) Slide Block.....
123137	8339	Needle Bar and Presser Bar Rock Shaft Crank (front) Slide Block Hinge Pin..

NO.	PLATE	NAME
448c	8355	Needle Bar and Presser Bar Rock Shaft Crank (front) Slide Block Hinge Pin Set Screw.....
123138	8340	Needle Bar and Presser Bar Rocking Frame.....
123139	8338	Needle Bar and Presser Bar Rocking Frame Guide (lower).....
690D	8353	Needle Bar and Presser Bar Rocking Frame Guide (lower) Screw.....
123140	8338	Needle Bar and Presser Bar Rocking Frame Guide (upper).....
690D	8353	Needle Bar and Presser Bar Rocking Frame Guide (upper) Screw.....
123141	8339	Needle Bar and Presser Bar Rocking Frame Position Block.....
1177D	8353	Needle Bar and Presser Bar Rocking Frame Position Block Screw.....
123142	8339	Needle Bar Bushing.....
123143	8338	" " Connecting Bracket with 692D
692D	8354	" " " " Clamping Screw.....
123145	8341	Needle Bar Connecting Link.....
50503C	8354	" " " " Hinge Screw
50504C	8355	" " " " " "
		Set Screw.....
123256	8342	Needle Clamp Stud (left) with 2269.....
123257	8342	" " " (right) with 2269.....
123258	8342	" " " Collar (left).....
123259	8342	" " " " (right).....
2269	8342	" " " " Position Pin..
1512E	8342	" " " Nut.....
123260	8342	" " Thread Guide.....
1492D	8342	" " " Screw.....
123151	8341	" Plate with 123152 and 123153, for No. 31 Needle.....
123245	—	Needle Plate with 123152 and 123153, for Nos. 27 and 29 Needles.....
381D	8353	Needle Plate Screw.....
123152	8341	" " Slide (left).....
123153	8341	" " " (right).....
123154	8340	Oil Cup (large).....
123155	8340	" " " Cover.....
724D	8353	" " " " Hinge Screw.....
123156	8342	" " " Tube.....
58863	8342	" " " Valve (brass) with 58864
58864	8342	" " " Handle (brass)....
1654C	8342	" " " " Lock Nut.....



## PARTS FOR MACHINE NO. 123-1

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NO.	PLATE	NAME
1741c	8342	Oil Cup (large) Valve Nut.....
123157	8340	Oil Cup (large) complete, Nos. 724D, 123154, 123155, two 123261 and three each 1654c, 1741c, 58863 and 123156..
123261	8342	Oil Cup (large) Position Pin.....
123158	8341	" " (small).....
123159	8341	" " " Cover.....
724D	8353	" " " " Hinge Screw.....
123160	8342	" " " Tube.....
58863	8342	" " " Valve (brass) with 58864
58864	8342	" " " " Handle (brass)....
1654c	8342	" " " " Lock Nut.....
1741c	8342	" " " " Nut.....
123161	8341	Oil Cup (small) complete, Nos. 724D, 1654c, 1741c, 58863 and 123158 to 123160.....
1177D	8353	Oil Cup (small) Screw.....
123162	8359	" Pipe for oiling inside shuttle.....
123163	8359	" " " " outside shuttle.....
123164	8342	" " Strap (back).....
690D	8353	" " " " Screw.....
123165	8342	" " " (front).....
690D	8353	" " " " Screw.....
123166	8343	" Tube for oiling 123032.....
123167	8343	" " " " 123169.....
123168	8343	" " " " oscillating shaft bearing
123269	8343	" " " " arm shaft intermediate bearing.....
123169	8340	Oscillating Segment (bronze) with two 692D.....
692D	8354	Oscillating Segment Clamping Screw.....
123170	8340	" " Connection.....
123171	8340	" " " Hinge Pin
9082	8334	" " " " "
		Cotter Pin.....
141E	8353	Oscillating Segment Connection Hinge Pin Set Screw.....
123172	8344	Oscillating Shaft.....
123173	8341	" " Collar with two 434c...
434c	8355	" " " Set Screw.....
123174	8341	" " Pinion with 448c.....
20677	8343	" " " Pin.....
448c	8355	" " " Set Screw.....
123175	8344	Presser Bar.....
123176	8345	" " Guide Bracket with 454c....
123177	8345	" " " " Guide.....
169F	8345	" " " " " Screw..

NO.	PLATE	NAME
3012	8343	Presser Bar Guide Bracket Pin.....
454c	8345	" " " " Set Screw....
123262	8344	" " Spring (flat).....
123263	8344	" " " Holder.....
123264	—	Presser Bar Spring Holder complete, Nos. 164E, 1606c, 50323D, 123263 and 123265
123265	8345	Presser Bar Spring Holder Cap with four 19877.....
19877	8345	Presser Bar Spring Holder Cap Pin.....
164E	8345	" " " " " Screw....
123181	8341	" " " " Connecting Link
50142D	8353	" " " " " "
		Cap Screw.....
123182	8345	Presser Bar Spring Holder Connecting Link Hinge Stud.....
123183	8345	Presser Bar Spring Holder Connecting Link Hinge Stud Cotter Pin.....
50495D	8352	Presser Bar Spring Holder Connecting Link Stop Screw.....
123182	8345	Presser Bar Spring Holder Hinge Stud....
123183	8345	" " " " " " Cot- ter Pin.....
50323D	8354	Presser Bar Spring Regulating Screw....
1606c	8355	" " " " " Lock Nut.....
123266	8341	Presser Bar Spring Plunger.....
123267	—	Presser Bar Spring Plunger complete, Nos. 51828, 123188, 123189 and 123266.....
123187	8341	Presser Bar Spring Plunger Bushing....
1396D	8353	" " " " " Set Screw.....
51828	8345	Presser Bar Spring Plunger Roller.....
123188	8345	" " " " " Stud
123189	8345	" " " " " "
		Cotter Pin.....
123190	8346	Presser Bar Spring Lifting Cam (two pieces) with 832c and two 1177E.....
1177E	8353	Presser Bar Spring Lifting Cam Screw....
832c	8355	" " " " " Set Screw
123191	8346	" " " Releasing Lever with 1193D.....
1193D	8353	Presser Bar Spring Releasing Lever Clamp- ing Screw.....
123192	8346	Presser Bar Spring Releasing Lever Shaft (eccentric).....
50496D	8354	Presser Bar Spring Screw.....
123193	8341	" Foot with 50497c.....



## PARTS FOR MACHINE NO. 123-1

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NO.	PLATE	NAME
50497c	8354	Presser Foot Clamping Screw.....
11622	8345	" " Spring.....
9010	8339	" " " Hook.....
1239D	8345	" " " Screw.....
123194	8330	Pulley (loose) with 448c and 123195.....
448c	8355	" Oil Stop Screw.....
123195	8343	" " Tube (brass).....
123196	8340	" Sleeve.....
123019	8342	" " Retaining Block.....
16901	8347	Shuttle (inside) Bobbin.....
43273	8347	" " " Centre Pin.....
43274	7817	" " Cylinder with 43273.....
123237	—	" " " 43274 with 1323F and 123236.....
8777	8347	Shuttle (inside) Cylinder Hinge Pin.....
43239	8347	" " " Latch.....
43236	8348	" " " " Hinge Pin
19869	8348	" " " " Spring...
43240	7817	" " Frame.....
123236	8347	" " Tension Spring.....
1323F	8347	" " " Regulating Screw
123238	8347	Shuttle (inside, cylinder) 4 in. diam., complete, Nos. 8777, 16901, 19869, 43236, 43239, 43240 and 123237.....
16901	8347	Shuttle (outside) Bobbin.....
43273	8347	" " " Centre Pin.....
43282	8348	" " Cylinder with 43273.....
123240	—	" " " 43282 with 1323F and 123239.....
8777	8347	Shuttle (outside) Cylinder Hinge Pin....
43235	8348	" " " Latch.....
43236	8348	" " " " Hinge Pin
19869	8348	" " " " Spring...
43242	7819	" " Frame.....
123239	8348	" " Tension Spring.....
1323F	8347	" " " Regulating Screw
123241	8348	Shuttle (outside, cylinder) 4 in. diam., complete, Nos. 8777, 16901, 19869, 43235, 43236, 43242 and 123240.....
8901	8344	Shuttle Driver with two 445c.....
43209	8344	" " Bracket.....
20677	8343	" " " Dowel Pin.....
338E	8352	" " " Screw.....
8873	8343	" " Pin.....
445c	8355	" " Set Screw.....
123197	8344	" Race Body (left).....
123198	8344	" " " (right).....

NO.	PLATE	NAME
50498D	8354	Shuttle Race Body Adjusting Screw.....
58277	8343	" " " Dowel Pin.....
123199	8342	" " " Separating Collar....
123200	8344	" " " Ring (left).....
123201	8344	" " " (right).....
660D	8353	" " " Screw.....
16957	8342	" " " Spring.....
123202	—	Shuttle Race (flexible) complete, Nos. 123197, 123198, 123200, 123201, two each 50498D, 123199 and six each 660D and 16957.....
123203	8346	Shuttle Race Clamping Bracket.....
50499E	8354	" " " " Screw...
8786	8349	Tension Disc.....
1535E	8349	" " " " " Regulating Thumb Nut.....
8787	8349	" " " " " Washer
710E	8349	" " " " " Screw Stud.....
8788	8349	" " " " " Spring.....
123204	8349	" " " " " Thread Eyelet.....
123204	8349	Thread Eyelet (side of arm) long.....
43155	8349	" " " " " " short.....
123268	8345	" " " " " Guard (front of arm).....
207D	8345	" " " " " " Screw.....
2269	8342	" " " " " " Steady Pin..
123206	8349	" " " " " (side of arm).....
123207	8350	" " " " " Guide Roller.....
123208	8350	" " " " " Cover.....
50500C	8350	" " " " " Screw.....
123209	8350	" " " " " Thread Guard....
123210	—	" " " " " Take-up Cam (48 stitches to the foot) with 432c and 50504c.....
123211	—	Thread Take-up Cam (44 stitches to the foot) with 432c and 50504c.....
123212	8344	Thread Take-up Cam (40 stitches to the foot) with 432c and 50504c.....
123213	—	Thread Take-up Cam (37 stitches to the foot) with 432c and 50504c.....
123214	—	Thread Take-up Cam (34 stitches to the foot) with 432c and 50504c.....
123215	—	Thread Take-up Cam (32 stitches to the foot) with 432c and 50504c.....
123216	—	Thread Take-up Cam (30 stitches to the foot) with 432c and 50504c.....
123217	—	Thread Take-up Cam (28 stitches to the foot) with 432c and 50504c.....
123218	—	Thread Take-up Cam (26 stitches to the foot) with 432c and 50504c.....



NO.	PLATE	NAME
123219	—	Thread Take-up Cam (24 stitches to the foot) with 432c and 50504c.....
123220	—	Thread Take-up Cam (23 stitches to the foot) with 432c and 50504c.....
16930	8343	Thread Take-up Cam Pin.....
432c	8355	" " " Set Screw.....
123246	8346	" " Lever.....
123248	—	Thread Take-up Lever complete, Nos. 202D, 1513J, 1865, 50502c, 50547c, 123223, 123224, 123226, 123246, 123247 and two each 1547D, 19160 and 123225
50501c	8352	Thread Take-up Lever Hinge Screw....
123223	8349	" " " Oil Tube.....
123224	8349	" " " " " Strap
202D	8349	" " " " " " Screw.....
1865	8349	Thread Take-up Lever Roller and Screw Stud.....
1513J	8349	Thread Take-up Lever Roller and Screw Stud Nut.....
123247	8350	Thread Take-up Lever Thread Guiding Pin.....
123225	8350	Thread Take-up Lever Thread Guide Roller (large).....
123226	8350	Thread Take-up Lever Thread Guide Roller (large) Cover.....
19160	8350	Thread Take-up Lever Thread Guide Roller (small).....
50502c	8350	Thread Take-up Lever Thread Guide Roller Screw for 123225.....
50547c	8350	Thread Take-up Lever Thread Guide Roller Screw for 19160.....
1547D	8350	Thread Take-up Lever Thread Guide Roller Screw Nut.....
123227	8350	Thread Take-up Lever Washer.....
683D	8350	" " " " " Screw....
123228	8344	Work Guard Rod.....
123229	8346	" " " " " Clamp.....
65D	8353	" " " " " Hinge Screw....
984D	8353	" " " " " Thumb Screw..

## ACCESSORIES

NO.	PLATE	NAME
123235	8356	Wrench for 50124.....
*60669	—	" Socket.....
9374	8358	" " Pin.....

NO.	PLATE	NAME
*123242	—	Wrench Socket Shank.....
123243	8356	“ “ “ Handle.....
123244	8356	Wrench complete for 1512, Nos. 9374, 60669, 123242 and 123243.....
11140	8356	Wrench for 731, 50491 and 50492.....
40552	8356	“ “ 50347 and 50496.....
43884	8356	“ “ 354 and 363.....
58843	8356	“ and Screw Driver for 1513.....
58844	8356	“ for 344.....
61638	8356	Threading Wire.....

## BOBBIN WINDER

(AUTOMATIC)

NO.	PLATE	NAME
22491	8358	Bobbin Position Pin.....
123230	8332	Bracket.....
338E	8352	“ Screw.....
43173	8357	Frame.....
123231	8357	“ Bracket.....
1343D	8353	“ “ Screw.....
567D	8353	“ Hinge Screw.....
43175	8357	“ Plate.....
164D	8345	“ “ Screw.....
43270	8357	Friction Pulley with 43271, two 448c and ten 15405.....
43271	8357	Friction Pulley Ring (leather).....
15405	8358	“ “ “ Rivet.....
448c	8355	“ “ Set Screw.....
43179	8357	Spindle.....
454c	8345	“ Set Screw.....
43180	8357	“ Shaft with 454c and 22491.....
43181	8357	Stop Latch with 1177D.....
43182	8357	“ “ Arm with 454c.....
2022	8343	“ “ “ Pin.....
454c	8345	“ “ “ Set Screw.....
1177D	8353	“ “ Clamping Screw.....
7585	8357	“ “ Hinge Pin.....
123204	8349	Thread Eyelet.....
123232	—	Bobbin Winder, Nos. 164D, 567D, 2022, 7585, 43173, 43175, 43179 to 43182, 43270 and 123231.....
123233	—	Bobbin Winder (automatic) complete, Nos. 123230, 123232 and two each 338E and 1343D.....
8790	8358	Tension Disc.....



NO.	PLATE	NAME
1560c	8358	Tension Regulating Thumb Nut.....
850E	8358	“ Screw Stud.....
1517E	8358	“ “ “ Nut.....
8791	8358	“ Spring.....
8905	8358	“ “ Washer.....
123249	—	Tension complete, Nos. 850E, 1517E, 1560c, 8791, 8905 and two 8790.....
123250	8357	Tension Bracket.....
123251	—	Tension Bracket complete, Nos. 123249, 123250 and 123252.....
690D	8353	Tension Bracket Screw.....
123252	8358	“ “ Thread Eyelet.....

**THREAD UNWINDER PARTS**

60401	8359	Base with two 446c.....
27724	8359	Rod.....
446c	8355	“ Set Screw.....
27555	8359	Spool Pin.....
60203	8359	Thread Guide (cone).....
60402	8359	“ “ Holder with 447c and two 286D.....
286D	8358	Thread Guide Holder Thumb Screw.....
447c	8358	“ “ Set Screw.....
60403	8359	Thread Unwinder complete, Nos. 27555, 60203, 60401, 60402 and two each 27724 and wood screws 2 in. No. 10.....

**FOOT LIFTER PARTS**

NO.	PLATE	NAME
61619	8359	Treadle.....
61620	8359	“ Bracket.....
61621	8358	“ Hinge Pin.....
61624	8359	Treadle complete, Nos. 61619 to 61621...
27639	8359	“ Pitman Rod (lower).....
14707	8359	“ “ “ (upper).....
9079	8358	“ “ “ Clamp with 354c...
354c	8354	“ “ “ “ Screw.....
123270	8359	Treadle Pitman complete, Nos. 14707, 27639 and two 9079.....

**THREAD UNWINDER****FOR TWO LARGE SPOOLS, CONES OR COPS OF THREAD**

NO.	PLATE	NAME
41877	8359	Arm with 436c and two 1177D.....
436c	8355	“ Set Screw.....



## OBSOLETE PARTS

25

NO.	PLATE	NAME
123205	8360	Thread Eyelet (front of arm).....
185H	8360	" " " " " Screw.....
123221	—	" Take-up Lever.....
123222	—	Thread Take-up Lever complete, Nos. 202D, 1513J, 1547D, 1865, 50502c, 123221, 123223, 123224, 123226 and two each 9219 and 123225, use 123248.....
9219	8360	Thread Take-up Lever Bushing.....



**NUMERICAL LIST OF PARTS**

**FOR**

**MACHINE No. 123-1**

NUMERICAL LIST OF PARTS

FOR

MACHINE No. 123-1

## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
17D	8353	Belt Shifter Frame Connection Hinge Screw.....
65D	8353	Arm Side Cover Hinge Screw.....
65D	8353	Work Guard Rod Clamp Hinge Screw...
123D	8353	Guide Adjusting Rod Bracket Screw.....
123D	8353	" Rod Bracket (intermediate) Screw
123D	8353	" " " (left) Screw.....
123D	8353	" " " (right) Screw.....
129E	8353	Arm Shaft Bushing (intermediate) Set Screw.....
129D	8353	Feed Roll (upper) Ball Bearing Set Screw
129D	8353	" " " Shaft Bushing Set Screw
141E	8353	Oscillating Segment Connection Hinge Pin Set Screw.....
164E	8345	Presser Bar Spring Holder Cap Screw for 123264.....
164D	8345	Bobbin Winder Frame Plate Screw for 123232.....
169F	8345	Presser Bar Guide Bracket Guide Screw..
185H	8360	Thread Eyelet (front of arm) Screw, obsolete.....
190D	8353	Feed Shaft Driving Worm Shaft Bushing (intermediate) Screw.....
190D	8353	Feed Shaft Driving Worm Wheel Case Cover (large) Screw.....
202D	8349	Thread Take-up Lever Oil Tube Strap Screw for 123222 and 123248.....
207D	8345	Thread Guard (front of arm) Screw.....
286D	8358	" Unwinder Thread Guide Holder Thumb Screw for 60402.....
311C	8355	Guide Adjusting Rod Locking Lever Lock Screw for 123124.....
338E	8352	Needle Bar and Presser Bar Rock Shaft Bracket Screw.....
338E	8352	Bobbin Winder Bracket Screw for 123233
338E	8352	Shuttle Driver Bracket Screw.....
344C	8354	Balance Wheel Set Screw for 123018.....
344C	8354	Feed Roll (upper) Auxiliary Lifting Arm Set Screw for 123044.....
344C	8354	Feed Roll (upper) Lifting Arm Set Screw for 123055.....
344C	8354	Guide (left) Set Screw for 123120.....



## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
344c	8354	Guide (right) Set Screw for 123121.....
354c	8354	Feed Roll (upper) Lifting Lever Set Screw for 123059.....
354c	8354	Feed Roll (upper) Lifting Lever Shaft Crank Set Screw for 123064.....
354c	8354	Feed Shaft Driving Worm Wheel Set Screw.....
354c	8354	Foot Lifter Treadle Pitman Rod Clamp Screw for 9079.....
363c	8355	Belt Shifter Set Screw for 123022.....
381d	8353	Needle Plate Screw.....
389d	8353	Bed Oil Hole Screw.....
429c	8355	Feed Roll (upper) Shaft Gear Set Screw for 123070.....
429c	8355	Feed Shaft Gear Set Screw for 123118...
432c	8355	Presser Bar Spring Bracket Set Screw for 123180, obsolete.....
432c	8355	Thread Take-up Cam Set Screw for 123210 to 123220.....
434c	8355	Feed Roll (upper) Lifting Arm Shaft Collar Set Screw for 123058.....
434c	8355	Feed Shaft Collar Set Screw for 123058..
434c	8355	" " Driving Worm Shaft Gear Driving Pinion Stud Set Screw.....
434c	8355	Oscillating Shaft Collar Set Screw for 123173.....
435c	8358	Thread Unwinder Rod Set Screw.....
436c	8355	Feed Roll (upper) Auxiliary Lifting Arm Shaft Collar Set Screw for 123048.....
436c	8355	Thread Unwinder Arm Set Screw for 41877
437c	8355	Belt Shifter Frame Sliding Rod Set Screw
437c	8355	Guide Adjusting Rod Flange Set Screw for 123123.....
443c	8355	Feed Roll (upper) Driving Shaft Collar Set Screw for 123054.....
443c	8355	Feed Roll (upper) Shaft Collar Set Screw for 123054.....
445c	8355	Guide Rod (lower) Set Screw for 43165, 43166 and 123129.....
445c	8355	Guide Rod (upper) Set Screw for 43165 and 43166.....
445c	8355	Shuttle Driver Set Screw for 8901.....
446c	8355	Guide Adjusting Rod Collar Set Screw for 8842.....
446c	8355	Thread Unwinder Rod Set Screw for 60401
447c	8358	" " Thread Guide Set Screw for 60402.....

# NUMERICAL LIST OF PARTS

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NO.	PLATE	NAME
448c	8355	Bobbin Winder Friction Pulley Set Screw for 43270.....
448c	8355	Feed Shaft Driving Worm Set Screw for 123094.....
448c	8355	Needle Bar and Presser Bar Rock Shaft Crank (front) Slide Block Hinge Pin Set Screw.....
448c	8355	Oscillating Shaft Pinion Set Screw for 123174.....
448c	8355	Pulley Oil Stop Screw for 123194.....
450c	8355	Belt Shifter Frame Guide Rod Collar Set Screw for 21543.....
450c	8355	Belt Shifter Frame Sliding Rod Collar Set Screw for 21543.....
454c	8345	Bobbin Winder Spindle Set Screw for 43180.....
454c	8345	Bobbin Winder Stop Latch Arm Set Screw for 43182.....
454c	8345	Presser Bar Guide Bracket Set Screw for 123176.....
567D	8353	Bobbin Winder Frame Hinge Screw for 123232.....
575E	8358	Thread Unwinder Spindle Screw for 123234.....
596D	8353	Presser Bar Guide Bracket Guide Screw, obsolete.....
605c	8355	Feed Roll (upper) Sleeve Screw Centre...
605c	8355	" " (lower) Set Screw for 123036..
660D	8353	Shuttle Race Ring Screw for 123202.....
683D	8350	Thread Take-up Lever Washer Screw....
690D	8353	Bobbin Winder Tension Bracket Screw..
690D	8353	Crank Connecting Rod Hinge Pin Set Screw.....
690D	8353	Guide Adjusting Rod Locking Lever Stop Screw.....
690D	8353	Needle Bar and Presser Bar Rocking Frame Guide (lower) Screw.....
690D	8353	Needle Bar and Presser Bar Rocking Frame Guide (upper) Screw.....
690D	8353	Oil Pipe Strap (back) Screw.....
690D	8353	" " " (front) Screw.....
692D	8354	Needle Bar Connecting Bracket Clamping Screw for 123143.....
692D	8354	Oscillating Segment Clamping Screw for 123169.....
710E	8349	Tension Screw Stud.....



## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
724D	8353	Oil Cup (large) Cover Hinge Screw for 123157.....
724D	8353	Oil Cup (small) Cover Hinge Screw for 123161.....
731E	8352	Feed Roll (upper) Position Arm Screw...
731E	8352	" Shaft Bracket (intermediate) Screw
731E	8352	" " " (left) Screw.....
731E	8352	" " " (right) Screw.....
779E	8352	" " Driving Gear Bracket Screw
779E	8352	Leg Screw.....
795C	8354	Needle Bar and Presser Bar Rock Shaft Crank (back) Set Screw for 123135....
832C	8355	Presser Bar Spring Lifting Cam Set Screw for 123190.....
840E	8353	Arm Shaft Bushing (front) Set Screw....
850E	8358	Bobbin Winder Tension Screw Stud for 123249.....
858C	8355	Arm Shaft Gear Set Screw for 123007 to 123017.....
946D	8353	Belt Shifter Latch Hinge Screw.....
949D	8353	Arm Shaft Bushing (back) Set Screw....
959D	8353	Belt Shifter Latch Spring Screw.....
984D	8353	Work Guard Rod Clamp Thumb Screw..
1062E	8354	Feed Roll (upper) Adjusting Pitman (right) Bracket Screw.....
1177D	8353	Belt Shifter Latch Plate Screw.....
1177D	8353	Bobbin Winder Stop Latch Clamping Screw for 43181.....
1177D	8353	Feed Roll (upper) Lifting Lever Guard Plate Screw.....
1177D	8353	Needle Bar and Presser Bar Rocking Frame Position Block Screw.....
1177D	8353	Oil Cup (small) Screw.....
1177D	8353	Thread Unwinder Spindle Clamping Screw for 41877.....
1177E	8353	Presser Bar Spring Lifting Cam Screw for 123190.....
1186D	8353	Feed Roll (upper) Shaft Gear Case Screw
1186D	8353	" Shaft Driving Gear Cover Screw...
1193D	8353	" Roll (upper) Screw.....
1193D	8353	Presser Bar Spring Releasing Lever Clamping Screw for 123191.....
1239D	8345	Presser Foot Spring Screw.....
1307C	8352	Guide Adjusting Rod Locking Lever Hinge Screw.....
1323F	8347	Shuttle (inside) Tension Regulating Screw for 123237.....



# NUMERICAL LIST OF PARTS

31

NO.	PLATE	NAME
1323F	8347	Shuttle (outside) Tension Regulating Screw for 123240.....
1343D	8353	Bobbin Winder Frame Bracket Screw for 123233.....
1394D	8353	Feed Shaft Driving Worm Wheel Case Cover (small) Screw.....
1396D	8353	Belt Shifter Frame Sliding Rod Bracket Screw.....
1396D	8353	Feed Roll (upper) Lifting Lever Clamping Lever Clamping Screw for 123060.....
1396D	8353	Feed Roll (upper) Shaft Gear Case Cover Screw, obsolete.....
1396D	8353	Presser Bar Spring Plunger Bushing Set Screw.....
1445H	8360	Needle Clamp Thread Guide Screw for 123132, obsolete.....
1492D	8342	Needle Clamp Thread Guide Screw for 123255.....
1503E	8355	Feed Roll (upper) Adjusting Pitman (right) Nut for 123043.....
1512E	8342	Belt Shifter Lever Handle Nut.....
1512E	8342	Needle Clamp Stud Nut for 123132 and 123255.....
1513J	8349	Thread Take-up Lever Roller and Screw Stud Nut for 123222 and 123248.....
1517E	8358	Bobbin Winder Tension Screw Stud Nut for 123249.....
1535E	8349	Tension Regulating Thumb Nut.....
1547D	8350	Thread Take-up Lever Thread Guide Roller Screw Nut for 123222 and 123248
1560C	8358	Bobbin Winder Tension Regulating Thumb Nut for 123249.....
1606C	8355	Presser Bar Spring Regulating Screw Lock Nut for 123264.....
1646E	8355	Feed Roll (upper) Sleeve Screw Centre Nut.....
1654C	8342	Oil Cup (large) Valve Lock Nut for 123157
1654C	8342	" " (small) Valve Lock Nut for 123161
1672C	8355	Feed Roll (upper) Shaft Extension Nut..
1741C	8342	Oil Cup (large) Valve Nut for 123157....
1741C	8342	" " (small) Valve Nut for 123161....
1759E	8355	Feed Roll (upper) Adjusting Pitman (left) Nut for 123043.....
1760E	8355	Presser Bar Spring Plunger Adjusting Stud Lock Nut, obsolete.....
1761E	8355	Presser Bar Spring Plunger Adjusting Stud Nut, obsolete.....

## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
1865	8349	Thread Take-up Lever Roller and Screw Stud for 123222 and 123248.....
2022	8343	Guide Rod Bracket (right) Dowel Pin (short).....
2022	8343	Bobbin Winder Stop Latch Arm Pin for 123232.....
2049	8334	Belt Shifter Latch Plate Position Pin....
2049	8334	" " " Stop Pin.....
2269	8342	Needle Clamp Stud Collar Position Pin for 123146, 123147, 123256 and 123257
2269	8342	Thread Guard (front of arm) Steady Pin
3012	8343	Guide Adjusting Rod Bracket Dowel Pin
3012	8343	" " " Hand Wheel Pin...
3012	8343	" Rod Bracket (intermediate) Dowel Pin.....
3012	8343	Guide Rod Bracket (left) Dowel Pin.....
3012	8343	" " " (right) Dowel Pin (long)
3012	8343	Presser Bar Guide Bracket Pin.....
4389	8343	Feed Shaft Bracket (intermediate) Dowel Pin.....
4389	8343	Feed Shaft Bracket (left) Dowel Pin.....
7585	8357	Bobbin Winder Stop Latch Hinge Pin for 123232.....
8777	8347	Shuttle (inside) Cylinder Hinge Pin for 123238.....
8777	8347	Shuttle (outside) Cylinder Hinge Pin for 123241.....
8786	8349	Tension Disc.....
8787	8349	" Regulating Thumb Nut Washer
8788	8349	" Spring.....
8790	8358	Bobbin Winder Tension Disc for 123249..
8791	8358	" " " Spring for 123249
8841	8340	Guide Adjusting Rod Bracket.....
8842	8339	" " " Collar with two 446c
8843	8331	" " " Hand Wheel with 8844.....
8844	8331	Guide Adjusting Rod Hand Wheel Handle for 8843.....
8873	8343	Needle Bar and Presser Bar Rock Shaft Crank (back) Pin.....
8873	8343	Needle Bar and Presser Bar Rock Shaft Crank (front) Pin.....
8873	8343	Shuttle Driver Pin.....
8901	8344	" " with two 445c.....
8905	8358	Bobbin Winder Tension Spring Washer for 123249.....



## NUMERICAL LIST OF PARTS

33

NO.	PLATE	NAME
8914	8339	Guide Adjusting Rod Locking Lever Spring.....
9010	8339	Guide Adjusting Rod Locking Lever Spring Hook for 123124.....
9010	8339	Feed Shaft Driving Worm Wheel Case Lubricant Hole Cover Chain Screw Eye for 123115.....
9010	8339	Presser Foot Spring Hook.....
9079	8359	Foot Lifter Treadle Pitman Rod Clamp with 354c, for 123270.....
9082	8334	Crank Connecting Rod Hinge Pin Cotter Pin.....
9082	8334	Oscillating Segment Connection Hinge Pin Cotter Pin.....
9119	8339	Needle Bar and Presser Bar Rock Shaft Crank (front) Slide Block.....
9219	8360	Thread Take-up Lever Bushing for 123222, obsolete.....
9374	8358	Wrench Socket Pin for 123244.....
9842	8334	Feed Roll (upper) Adjusting Pitman (right) Bracket Screw Washer.....
11140	8356	Wrench for 731, 50491 and 50492 (Accessories).....
11622	8345	Presser Foot Spring.....
11913	8332	Arm Side Cover.....
14707	8359	Foot Lifter Treadle Pitman Rod (upper) for 123270.....
15405	8358	Bobbin Winder Friction Pulley Ring Rivet for 43270.....
16901	8347	Shuttle (inside) Bobbin for 123238.....
16901	8347	" (outside) Bobbin for 123241.....
16930	8343	Thread Take-up Cam Pin.....
16957	8342	Shuttle Race Ring Spring for 123202....
16964	8351	Arm Shaft Gear Key.....
16964	8351	Balance Wheel Key.....
16969	8334	Arm Shaft Back Bearing Oil Cup.....
17738	8358	Thread Unwinder Spindle Screw Washer for 123234.....
19160	8350	Thread Take-up Lever Thread Guide Roller (small) for 123248.....
19510	8334	Belt Shifter Latch Spring.....
19613	8334	" " " " Hook.....
19785	8343	Arm Dowel Pin.....
19869	8348	Shuttle (inside) Cylinder Latch Spring for 123238.....
19869	8348	Shuttle (outside) Cylinder Latch Spring for 123241.....



NO.	PLATE	NAME
19877	8345	Presser Bar Spring Holder Cap Pin for 123265.....
20677	8343	Feed Shaft Driving Worm Shaft Bracket Dowel Pin.....
20677	8343	Feed Shaft Driving Worm Wheel Case and Worm Shaft Bracket Dowel Pin...
20677	8343	Oscillating Shaft Pinion Pin.....
20677	8343	Shuttle Driver Bracket Dowel Pin.....
21543	8334	Belt Shifter Frame Guide Rod Collar with 450c.....
21543	8334	Belt Shifter Frame Sliding Rod Collar with 450c.....
22491	8358	Bobbin Winder Bobbin Position Pin for 43180.....
25030	8339	Feed Shaft Driving Worm Wheel Case Lubricant Hole Cover Chain Hook for 123115.....
25303	8334	Feed Roll (upper) Ball, size $\frac{1}{4}$ in., for 123051.....
25446	8339	Guide Adjusting Rod Locking Lever Washer.....
27555	8359	Thread Unwinder Spool Pin for 60403...
27639	8359	Foot Lifter Treadle Pitman Rod (lower) for 123270.....
27724	8359	Thread Unwinder Rod for 60403.....
36006	8334	Feed Roll (upper) Oil Hole Screw Washer
40552	8356	Wrench for 50347 and 50496 (Accessories)
41544	8334	Feed Shaft Driving Worm Wheel Case Cover (small) Screw Washer.....
41877	8359	Thread Unwinder Arm with 436c and two 1177d, for 123234.....
Nos. 41879 to 41881 for 123234		
41879	8359	Thread Unwinder Rod.....
41880	8359	" " Spindle.....
41881	8358	" " " Disc.....
41883	8359	" " Thread Guide for 123234
43155	8349	" Eyelet (side of arm) short.....
43165	8340	Guide Rod Bracket (intermediate) with three 445c.....
43166	8340	Guide Rod Bracket (left) with two 445c
43173	8357	Bobbin Winder Frame for 123232.....
43175	8357	" " " Plate for 123232..
Nos. 43179 to 43182 for 123232		
43179	8357	Bobbin Winder Spindle.....
43180	8357	" " " Shaft with 454c and 22491.....

NO.	PLATE	NAME
43181	8357	Bobbin Winder Stop Latch with 1177D...
43182	8357	" " " " Arm with 454c
43209	8344	Shuttle Driver Bracket.....
43235	8348	" (outside) Cylinder Latch for 123241
43236	8348	" (inside) Cylinder Latch Hinge Pin for 123238.....
43236	8348	Shuttle (outside) Cylinder Latch Hinge Pin for 123241.....
43239	8347	Shuttle (inside) Cylinder Latch for 123238
43240	7817	" " Frame for 123238.....
43242	7819	" (outside) Frame for 123241.....
43263	8334	Arm Screw Washer.....
43263	8334	Feed Roll (upper) Shaft Extension Nut Washer.....
43270	8357	Bobbin Winder Friction Pulley with 43271, two 448c and ten 15405, for 123232....
43271	8357	Bobbin Winder Friction Pulley Ring (leather) for 43270.....
43273	8347	Shuttle (inside) Bobbin Centre Pin for 43274.....
43273	8347	Shuttle (outside) Bobbin Centre Pin for 43282.....
43274	7817	Shuttle (inside) Cylinder with 43273, for 123237.....
43282	8348	Shuttle (outside) Cylinder with 43273, for 123240.....
43884	8356	Wrench for 354 and 363 (Accessories)....
50084c	8355	Belt Shifter Frame Connection Set Screw for 123023.....
50084c	8355	Belt Shifter Lever Set Screw for 123029..
50084c	8355	Feed Shaft Driving Worm Shaft Gear Set Screw for 123101.....
50084c	8355	Feed Shaft Driving Worm Wheel Case Cover (small) Set Screw for 123110....
50124E	8354	Needle Bar and Presser Bar Rock Shaft Crank (front) Clamping Screw for 123136.....
50142D	8353	Presser Bar Spring Holder Connecting Link Cap Screw.....
50154D	8353	Feed Roll (upper) Oil Hole Screw.....
50154D	8353	Needle Bar Connecting Bracket Cap Screw, obsolete.....
50195c	8353	Belt Shifter Frame Connection Position Screw for 123023.....
50195c	8353	Belt Shifter Lever Position Screw for 123029.....



NO.	PLATE	NAME
50323D	8354	Presser Bar Spring Regulating Screw for 123264.....
50347E	8352	Arm Screw.....
50486E	8353	Crank Connecting Rod Cap Screw for 123032.....
50487E	8352	Feed Roll (upper) Adjusting Pitman (left) Hinge Screw.....
50487E	8352	Feed Roll (upper) Adjusting Pitman (right) Hinge Screw.....
50487E	8352	Feed Roll (upper) Auxiliary Lifting Arm Connecting Link Hinge Screw (right)...
50488D	8352	Feed Roll (upper) Auxiliary Lifting Arm Connecting Link Hinge Screw (left)...
50489E	8354	Feed Roll (upper) Ball Bearing Case Cap Screw for 123051.....
50490D	8352	Feed Roll (upper) Lifting Lever Clamping Lever Hinge Screw.....
50491E	8352	Feed Shaft Driving Worm Shaft Bracket Screw.....
50492E	8352	Feed Shaft Driving Worm Wheel Case and Worm Shaft Bracket Screw.....
50493	8354	Feed Shaft Driving Worm Wheel Case Plug Screw (large).....
50494	8354	Feed Shaft Driving Worm Wheel Case Plug Screw (small).....
50495D	8352	Presser Bar Spring Holder Connecting Link Stop Screw.....
50496D	8354	Presser Bar Spring Screw.....
50497C	8354	" Foot Clamping Screw for 123193
50498D	8354	Shuttle Race Body Adjusting Screw for 123202.....
50499E	8354	Shuttle Race Clamping Bracket Screw...
50500C	8350	Thread Guide Roller Screw.....
50501C	8352	" Take-up Lever Hinge Screw....
50502C	8350	" " " Thread Guide Roller Screw for 123225, for 123222 and 123248
50503C	8354	Needle Bar Connecting Link Hinge Screw
50504C	8355	" " " " " " " Set Screw for 123210 to 123220.....
50547C	8350	Thread Take-up Lever Thread Guide Roller Screw for 19160 for 123248.....
51827	8339	Needle Bar and Presser Bar Rock Shaft Crank (back) Roller and Stud for 123135.....
51828	8345	Presser Bar Spring Plunger Roller for 123185 and 123267.....
54897	8334	Arm Oil Cup.....



## NUMERICAL LIST OF PARTS

37

NO.	PLATE	NAME
58277	8343	Shuttle Race Body Dowel Pin.....
58843	8356	Wrench and Screw Driver for 1513 (Accessories).....
58844	8356	Wrench for 344 (Accessories).....
58863	8342	Oil Cup (large) Valve (brass) with 58864, for 123157.....
58863	8342	Oil Cup (small) Valve (brass) with 58864, for 123161.....
58864	8342	Oil Cup (large) Valve Handle (brass) for 58863.....
58864	8342	Oil Cup (small) Valve Handle (brass) for 58863.....
58868	8351	Feed Roll (upper) Ball Bearing Case Key
60203	8359	Thread Unwinder Thread Guide (cone) for 60403.....
60401	8359	Thread Unwinder Base with two 446c, for 60403.....
60402	8359	Thread Unwinder Thread Guide Holder with 447c and two 286d, for 60403....
60403	8359	Thread Unwinder complete for 123233, Nos. 27555, 60203, 60401, 60402 and two each 27724 and wood screws 2 in. No. 10.....
*60669	—	Wrench Socket for 123244.....
Nos. 61619 TO 61621 FOR 61624		
61619	8359	Foot Lifter Treadle.....
61620	8359	“ “ “ Bracket.....
61621	8358	“ “ “ Hinge Pin.....
61624	8359	Foot Lifter Treadle complete, Nos. 61619 to 61621.....
61638	8356	Threading Wire (Accessories).....
64848	8334	Feed Shaft Driving Worm Shaft Gear Driving Pinion Stud Oil Tube Oil Cup for 123104.....
*123001	—	Arm.....
123002	8330	“ Shaft.....
123003	8333	“ “ Bushing (bronze) for 123091..
123004	8332	“ “ “ (back).....
123005	8332	“ “ “ (front).....
123006	8333	“ “ “ (intermediate).....
123007	—	“ “ Gear (15 teeth) with 858c, for 123210.....
123008	—	Arm Shaft Gear (16 teeth) with 858c, for 123211.....
123009	8333	Arm Shaft Gear (17 teeth) with 858c, for 123212.....

NO.	PLATE	NAME
123010	—	Arm Shaft Gear (18 teeth) with 858c, for 123213.....
123011	—	Arm Shaft Gear (19 teeth) with 858c, for 123214.....
123012	—	Arm Shaft Gear (20 teeth) with 858c, for 123215.....
123013	—	Arm Shaft Gear (21 teeth) with 858c, for 123216.....
123014	—	Arm Shaft Gear (22 teeth) with 858c, for 123217.....
123015	—	Arm Shaft Gear (23 teeth) with 858c, for 123218.....
123016	—	Arm Shaft Gear (24 teeth) with 858c, for 123219.....
123017	—	Arm Shaft Gear (25 teeth) with 858c, for 123220.....
123018	8330	Balance Wheel with 344c.....
123019	8340	Pulley Sleeve Retaining Block.....
*123020	—	Bed.....
123021	8332	Belt Shifter (left).....
123022	8332	" " Frame with two 363c.....
123023	8332	" " " Connection (forked) with 50084c and 50195c.....
123024	8333	Belt Shifter Frame Guide Rod.....
123025	8333	" " " Sliding Rod.....
123026	8333	" " " " " Bracket.....
123027	8333	" " Latch.....
123028	8334	" " " Plate.....
123029	8332	" " Lever with 50084c and 50195c.....
123030	8333	" " " Handle.....
123031	8332	" " " Shaft.....
123032	8332	Crank Connecting Rod with 123033, 123034 and two 50486E.....
*123033	—	Crank Connecting Rod Cap for 123032...
123034	8343	" " " " Oil Tube for 123032.....
123035	8334	Crank Connecting Rod Hinge Pin.....
123036	8331	Feed Roll (lower) with two 605c.....
123037	8351	" " " Key.....
123038	8331	" " (upper).....
123039	8333	" " " Adjusting Pitman (left) for 123043.....
123040	8333	Feed Roll (upper) Adjusting Pitman (right) for 123043.....
123041	8332	Feed Roll (upper) Adjusting Pitman (right) Bracket.....



## NUMERICAL LIST OF PARTS

39

NO.	PLATE	NAME
123042	8333	Feed Roll (upper) Adjusting Pitman Coupling for 123043.....
123043	—	Feed Roll (upper) Adjusting Pitman complete, Nos. 1503E, 1759E, 123039, 123040 and 123042.....
123044	8331	Feed Roll (upper) Auxiliary Lifting Arm with 344c.....
123045	8335	Feed Roll (upper) Auxiliary Lifting Arm Connecting Link.....
123046	8351	Feed Roll (upper) Auxiliary Lifting Arm Key, obsolete.....
123047	8332	Feed Roll (upper) Auxiliary Lifting Arm Shaft.....
123048	8335	Feed Roll (upper) Auxiliary Lifting Arm Shaft Collar with two 436c.....
123049	8336	Feed Roll (upper) Ball Bearing for 123051
123050	8336	“ “ “ “ “ Case for 123051.....
123051	—	Feed Roll (upper) Ball Bearing Case complete, Nos. 123049, 123050, 123052, three 50489E and sixty 25303.....
123052	8336	Feed Roll (upper) Ball Bearing Case Cap for 123051.....
123053	8336	Feed Roll (upper) Driving Shaft.....
123054	8335	“ “ “ “ “ Collar with two 443c.....
123054	8335	Feed Roll (upper) Shaft Collar with two 443c.....
123055	8330	Feed Roll (upper) Lifting Arm with 344c..
123056	8351	“ “ “ “ “ Key, obsolete.....
123057	8336	Feed Roll (upper) Lifting Arm Shaft....
123058	8335	“ “ “ “ “ Collar with two 434c.....
123058	8335	Feed Shaft Collar with two 434c.....
123059	8331	“ Roll (upper) Lifting Lever with 354c
123060	8335	“ “ “ “ “ Clamping Lever with 1396b.....
123061	8336	Feed Roll (upper) Lifting Lever Guard Plate.....
123062	8351	Feed Roll (upper) Lifting Lever Key.
123063	8336	“ “ “ “ “ Shaft
123064	8336	“ “ “ “ “ “ Crank with 354c.....
123065	8334	Feed Roll (upper) Lifting Lever Shaft Crank Pin.....
123066	8331	Feed Roll (upper) Position Arm.....



NO.	PLATE	NAME
123067	8336	Feed Roll (upper) Shaft.....
123068	8336	" " " " Bushing.....
123069	8335	" " " " Extension.....
123070	8336	" " " " Gear with 429c..
123071	8331	" " " " " Case.....
123072	8359	" " " " " " Cover, obsolete.....
123073	8351	Feed Roll (upper) Shaft Gear Key.....
123074	8334	" " " " Universal Joint:..
123075	8336	" " " Sleeve.....
123076	8330	" Shaft.....
123077	8330	" " Bracket (intermediate).....
123078	8336	" " " (left).....
123079	8336	" " " (right).....
123080	—	Feed Shaft Driving Gear (48 teeth) for 123210.....
123081	—	Feed Shaft Driving Gear (47 teeth) for 123211.....
123082	8337	Feed Shaft Driving Gear (46 teeth) for 123212.....
123083	—	Feed Shaft Driving Gear (45 teeth) for 123213.....
123084	—	Feed Shaft Driving Gear (44 teeth) for 123214.....
123085	—	Feed Shaft Driving Gear (43 teeth) for 123215.....
123086	—	Feed Shaft Driving Gear (42 teeth) for 123216.....
123087	—	Feed Shaft Driving Gear (41 teeth) for 123217.....
123088	—	Feed Shaft Driving Gear (40 teeth) for 123218.....
123089	—	Feed Shaft Driving Gear (39 teeth) for 123219.....
123090	—	Feed Shaft Driving Gear (38 teeth) for 123220.....
123091	8330	Feed Shaft Driving Gear Bracket.....
123092	8331	" " " " Cover.....
123093	8351	" " " " Key.....
123094	8337	" " " " Worm with two 448c..
123095	8351	" " " " Key.....
123096	8337	" " " " Shaft.....
123097	8337	" " " " " Bracket
123098	8335	" " " " " Bushing (intermediate) bronze.....
123099	8335	Feed Shaft Driving Worm Shaft Bushing (lower).....

## NUMERICAL LIST OF PARTS

41

NO.	PLATE	NAME
123100	8335	Feed Shaft Driving Worm Shaft Bushing (upper).....
123101	8337	Feed Shaft Driving Worm Shaft Gear (bevel) with 50084c.....
123102	8335	Feed Shaft Driving Worm Shaft Gear Driving Pinion.....
123103	8335	Feed Shaft Driving Worm Shaft Gear Driving Pinion Stud.....
123104	8334	Feed Shaft Driving Worm Shaft Gear Driving Pinion Stud Oil Tube with 64848.....
123105	8351	Feed Shaft Driving Worm Shaft Gear Key
123106	8338	" " " " " " " Washer.....
123107	8339	Feed Shaft Driving Worm Washer.....
123108	8337	" " " " Wheel with 354c.....
123109	8331	Feed Shaft Driving Worm Wheel Case and Worm Shaft Bracket.....
123110	8337	Feed Shaft Driving Worm Wheel Case Cover (small) with two 50084c.....
123111	8337	Feed Shaft Driving Worm Wheel Case Cover (small) Washer (leather).....
123112	8337	Feed Shaft Driving Worm Wheel Case Cover (large).....
123113	8337	Feed Shaft Driving Worm Wheel Case Cover (large) Packing (paper).....
123114	8338	Feed Shaft Driving Worm Wheel Case Lubricant Hole Cover.....
123115	8339	Feed Shaft Driving Worm Wheel Case Lubricant Hole Cover Chain with 9010 and 25030.....
123116	8339	Feed Shaft Driving Worm Wheel Case Plug Screw (large) Washer (leather)...
123117	8351	Feed Shaft Driving Worm Wheel Key...
123118	8340	" " Gear with 429c.....
123119	8351	" " " Key.....
123120	8331	Guide (left) with 344c.....
123121	8331	" (right) with 344c.....
123122	8330	" Adjusting Rod (screw).....
123123	8338	" " " Flange with two 437c
123124	8338	" " " Locking Lever with 311c and 9010.....
123125	8339	Guide Adjusting Rod Locking Lever Stop
123126	8340	" Connecting Rod.....
123127	8330	" Rod (lower).....
123128	8340	" " (upper).....



## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
123129	8340	Guide Rod Bracket (right) with 445c....
123130	—	Leg.....
123131	8346	Needle Bar for 123132, obsolete.....
123132	—	Needle Bar complete, Nos. 1445H, 123131, 123146 to 123150 and four 1512E, obso- lete.....
123133	8338	Needle Bar and Presser Bar Rock Shaft
123134	8340	“ “ “ “ “ “ “ Bracket.....
123135	8338	Needle Bar and Presser Bar Rock Shaft Crank (back) with 795c and 51827....
123136	8338	Needle Bar and Presser Bar Rock Shaft Crank (front) forked, with two 50124E
123137	8339	Needle Bar and Presser Bar Rock Shaft Crank (front) Slide Block Hinge Pin...
123138	8340	Needle Bar and Presser Bar Rocking Frame.....
123139	8338	Needle Bar and Presser Bar Rocking Frame Guide (lower).....
123140	8338	Needle Bar and Presser Bar Rocking Frame Guide (upper).....
123141	8339	Needle Bar and Presser Bar Rocking Frame Position Block.....
123142	8339	Needle Bar Bushing.....
123143	8338	“ “ Connecting Bracket with 692D
123144	8360	“ “ “ “ Cap Screw Washer, obsolete.....
123145	8341	Needle Bar Connecting Link.....
Nos. 123146 to 123150 FOR 123132, OBSOLETE		
123146	8360	Needle Clamp Stud (left) with 2269.....
123147	8360	“ “ “ (right) with 2269....
123148	8360	“ “ “ Collar (left).....
123149	8360	“ “ “ “ (right).....
123150	8360	“ “ Thread Guide.....
123151	8341	“ Plate with 123152 and 123153, for No. 31 Needle.....
123152	8341	Needle Plate Slide (left) for 123151 and 123245.....
123153	8341	Needle Plate Slide (right) for 123151 and 123245.....
123154	8340	Oil Cup (large) for 123157.....
123155	8340	“ “ “ Cover for 123157.....
123156	8342	“ “ “ Tube for 123157.....
123157	8340	Oil Cup (large) complete, Nos. 724D, 123154, 123155, two 123261 and three each 1654c, 1741c, 58863 and 123156..



## NUMERICAL LIST OF PARTS

43

NO.	PLATE	NAME
123158	8341	Oil Cup (small) for 123161.....
123159	8341	" " " Cover for 123161.....
123160	8342	" " " Tube for 123161.....
123161	8341	Oil Cup (small) complete, Nos. 724D, 1654c, 1741c, 58863 and 123158 to 123160.....
123162	8359	Oil Pipe for oiling inside shuttle.....
123163	8359	" " " " outside shuttle.....
123164	8342	" " Strap (back).....
123165	8342	" " " (front).....
123166	8343	" Tube for oiling 123032.....
123167	8343	" " " " 123169.....
123168	8343	" " " " oscillating shaft bear- ing.....
123169	8340	Oscillating Segment (bronze) with two 692D.....
123170	8340	Oscillating Segment Connection.....
123171	8340	" " " Hinge Pin
123172	8344	" Shaft.....
123173	8341	" " Collar with two 434c...
123174	8341	" " Pinion with 448c.....
123175	8344	Presser Bar.....
123176	8345	" " Guide Bracket with 454c....
123177	8345	" " " " Guide.....
123178	8359	" " Spring (lower) obsolete.....
123179	8359	" " " (upper) obsolete.....
123180	8346	" " " Bracket with 432c, obsolete.....
123181	8341	Presser Bar Spring Holder Connecting Link.....
123182	8345	Presser Bar Spring Holder Connecting Link Hinge Stud.....
123182	8345	Presser Bar Spring Holder Hinge Stud...
123183	8345	" " " " Connecting Link Hinge Stud Cotter Pin.....
123183	8345	Presser Bar Spring Holder Hinge Stud Cotter Pin.....
123184	8346	Presser Bar Spring Plunger for 123185, obsolete.....
123185	—	Presser Bar Spring Plunger complete, Nos. 51828, 123184, 123188 and 123189, ob- solete.....
123186	8360	Presser Bar Spring Plunger Adjusting Stud, obsolete.....
123187	8341	Presser Bar Spring Plunger Bushing.....
123188	8345	" " " " Roller Stud for 123185 and 123267.....

## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
123189	8345	Presser Bar Spring Plunger Roller Stud Cotter Pin for 123185 and 123267.....
123190	8346	Presser Bar Spring Lifting Cam (two pieces) with 832c and two 1177E.....
123191	8346	Presser Bar Spring Releasing Lever with 1193D.....
123192	8346	Presser Bar Spring Releasing Lever Shaft (eccentric).....
123193	8341	Presser Foot with 50497c.....
123194	8330	Pulley (loose) with 448c and 123195.....
123195	8343	" Oil Tube (brass) for 123194.....
123196	8340	" Sleeve.....
Nos. 123197 TO 123201 FOR 123202		
123197	8344	Shuttle Race Body (left).....
123198	8344	" " " (right).....
123199	8342	" " " Separating Collar.....
123200	8344	" " " Ring (left).....
123201	8344	" " " (right).....
123202	—	Shuttle Race (flexible) complete, Nos. 123197, 123198, 123200, 123201, two each 50498b, 123199 and six each 660b and 16957.....
123203	8346	Shuttle Race Clamping Bracket.....
123204	8349	Bobbin Winder Thread Eyelet.....
123204	8349	Tension Thread Eyelet.....
123204	8349	Thread Eyelet (side of arm) long.....
123205	8360	" " (front of arm) obsolete....
123206	8349	" Guard (side of arm).....
123207	8350	" Guide Roller.....
123208	8350	" " " Cover.....
123209	8350	" " " Thread Guard.....
123210	—	" Take-up Cam (48 stitches to the foot) with 432c and 50504c.....
123211	—	Thread Take-up Cam (44 stitches to the foot) with 432c and 50504c.....
123212	8344	Thread Take-up Cam (40 stitches to the foot) with 432c and 50504c.....
123213	—	Thread Take-up Cam (37 stitches to the foot) with 432c and 50504c.....
123214	—	Thread Take-up Cam (34 stitches to the foot) with 432c and 50504c.....
123215	—	Thread Take-up Cam (32 stitches to the foot) with 432c and 50504c.....
123216	—	Thread Take-up Cam (30 stitches to the foot) with 432c and 50504c.....



# NUMERICAL LIST OF PARTS

45

NO.	PLATE	NAME
123217	—	Thread Take-up Cam (28 stitches to the foot) with 432c and 50504c.....
123218	—	Thread Take-up Cam (26 stitches to the foot) with 432c and 50504c.....
123219	—	Thread Take-up Cam (24 stitches to the foot) with 432c and 50504c.....
123220	—	Thread Take-up Cam (23 stitches to the foot) with 432c and 50504c.....
123221	—	Thread Take-up Lever for 123222, obsolete.....
123222	—	Thread Take-up Lever complete, Nos. 202D, 1513J, 1547D, 1865, 50502c, 123221, 123223, 123224, 123226 and two each 9219 and 123225, obsolete, use 123248.....
Nos. 123223 TO 123226 FOR 123222 AND 123248		
123223	8349	Thread Take-up Lever Oil Tube.....
123224	8349	“ “ “ “ “ Strap...
123225	8350	“ “ “ Thread Guide Roller (large).....
123226	8350	Thread Take-up Lever Thread Guide Roller (large) Cover.....
123227	8350	Thread Take-up Lever Washer.....
123228	8344	Work Guard Rod.....
123229	8346	“ “ “ Clamp.....
123230	8332	Bobbin Winder Bracket for 123233.....
123231	8357	“ “ Frame Bracket for 123232
123232	—	“ “ for 123233, Nos. 164D, 567D, 2022, 7585, 43173, 43175, 43179 to 43182, 43270 and 123231.....
123233	—	Bobbin Winder (automatic) complete, Nos. 123230, 123232 and two each 338E and 1343D.....
123234	8359	Thread Unwinder complete, for two large spools, cones or cops of thread, Nos. 41877, 41879 and two each 575E, 17738, 41880, 41881 and 41883.....
123235	8356	Wrench for 50124.....
123236	8347	Shuttle (inside) Tension Spring for 123237
123237	—	“ “ Cylinder 43274 with 1323F and 123236, for 123238.....
123238	8347	Shuttle (inside, cylinder) 4 in. diam., complete, Nos. 8777, 16901, 19869, 43236, 43239, 43240 and 123237.....
123239	8348	Shuttle (outside) Tension Spring for 123240.....



## NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
123240	—	Shuttle (outside) Cylinder 43282 with 1323F and 123239, for 123241.....
123241	8348	Shuttle (outside, cylinder) 4 in. diam., complete, Nos. 8777, 16901, 19869, 43235, 43236, 43242 and 123240.....
*123242	—	Wrench Socket Shank for 123244.....
123243	8356	“ “ “ Handle for 123244
123244	8356	Wrench complete for 1512, Nos. 9374, 60669, 123242 and 123243.....
123245	—	Needle Plate with 123152 and 123153, for Nos. 27 and 29 Needles.....
123246	8346	Thread Take-up Lever for 123248.....
123247	8350	“ “ “ Thread Guiding Pin for 123248.....
123248	—	Thread Take-up Lever complete, Nos. 202D, 1513J, 1865, 50502C, 50547C, 123223, 123224, 123226, 123246, 123247 and two each 1547D, 19160 and 123225
123249	—	Bobbin Winder Tension complete for 123251, Nos. 850E, 1517E, 1560C, 8791, 8905 and two 8790.....
123250	8357	Bobbin Winder Tension Bracket for 123251.....
123251	—	Bobbin Winder Tension Bracket complete, Nos. 123249, 123250 and 123252.....
123252	8358	Bobbin Winder Tension Bracket Thread Eyelet for 123251.....
123253	8332	Belt Shifter (right).....
123254	8338	Needle Bar for 123255.....
123255	—	Needle Bar complete, Nos. 123254, 123256 to 123260, two 1492D and four 1512E..
Nos. 123256 to 123260 for 123255		
123256	8342	Needle Clamp Stud (left) with 2269....
123257	8342	“ “ “ (right) with 2269....
123258	8342	“ “ “ Collar (left).....
123259	8342	“ “ “ (right).....
123260	8342	“ “ “ Thread Guide.....
123261	8342	Oil Cup (large) Position Pin for 123157..
123262	8344	Presser Bar Spring (flat).....
123263	8344	“ “ “ Holder for 123264....
123264	—	Presser Bar Spring Holder complete, Nos. 164E, 1606C, 50323D, 123263 and 123265
123265	8345	Presser Bar Spring Holder Cap with four 19877, for 123264.....
123266	8341	Presser Bar Spring Plunger for 123267...

## NUMERICAL LIST OF PARTS

47

NO.	PLATE	NAME
123267	—	Presser Bar Spring Plunger complete, Nos. 51828, 123188, 123189 and 123266.....
123268	8345	Thread Guard (front of arm).....
123269	8343	Oil Tube for oiling arm shaft intermediate bearing.....
123270	8359	Foot Lifter Treadle Pitman complete, Nos. 14707, 27639 and two 9079.....





**ILLUSTRATIONS OF PARTS**  
**FOR**  
**MACHINE No. 123-1**

PLATE 7817—FULL SIZE

43240



43274



PLATE 7819—FULL SIZE

43242

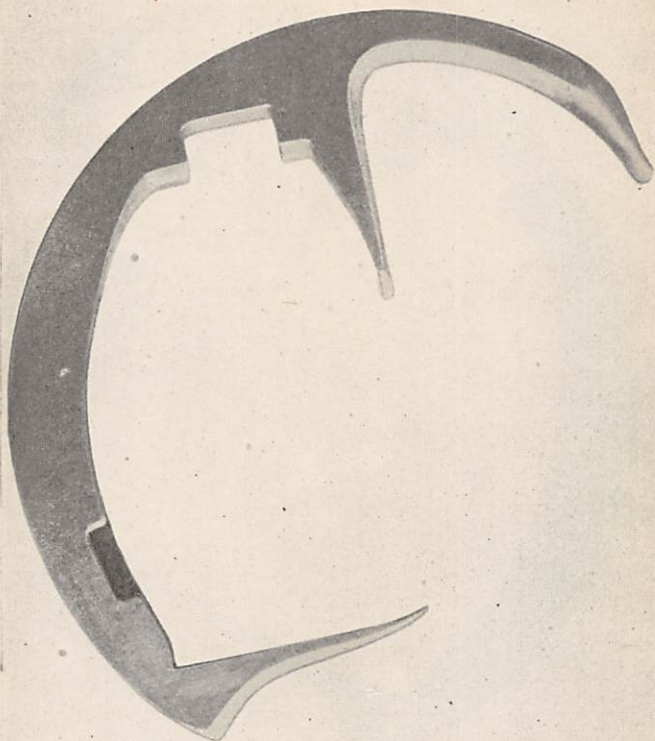
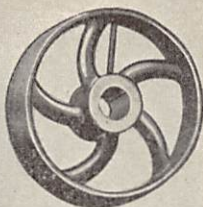




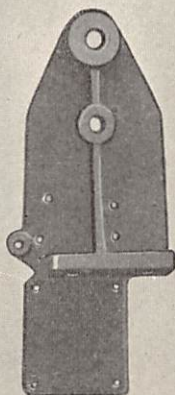
PLATE 8330—ONE-NINTH SIZE

123076 123122 123127 123002

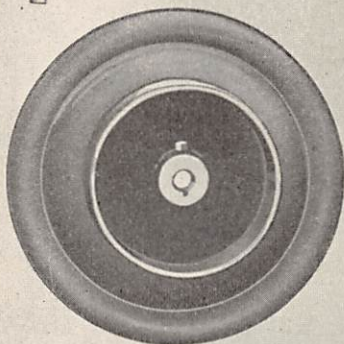
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123091



123018



123077



123055

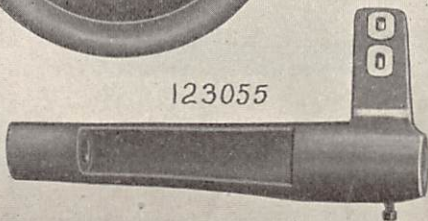


PLATE 8331—ONE-EIGHTH SIZE

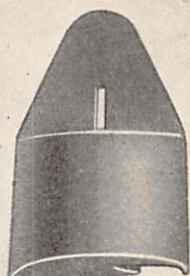
123036



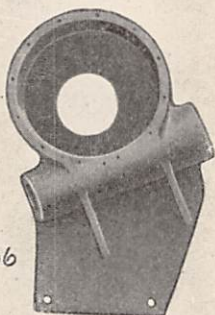
123038



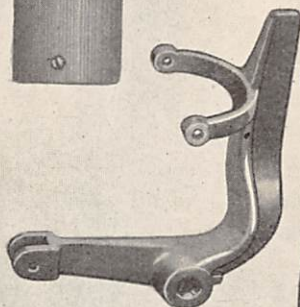
123092



123109



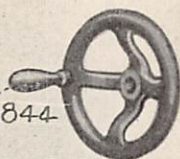
123044



123066



8843



8844

123059



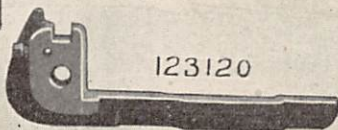
123121



123071



123120



# PLATE 8332—ONE-FOURTH SIZE

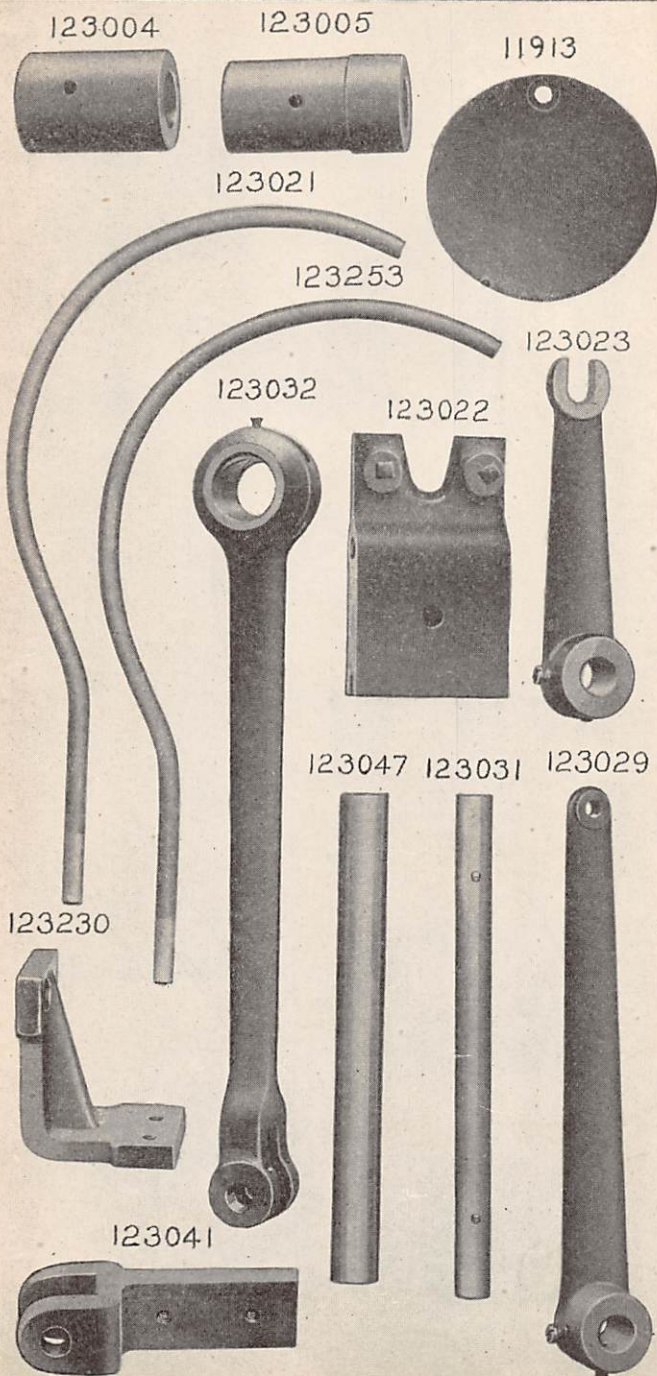




PLATE 8333—ONE-HALF SIZE

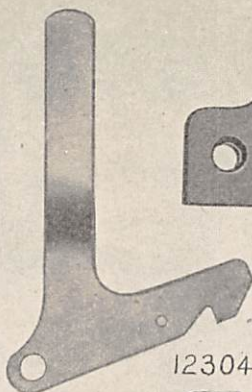
123024



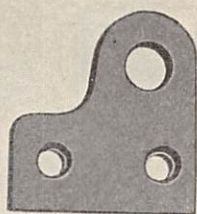
123025



123027



123026



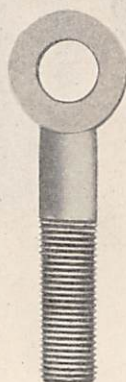
123030



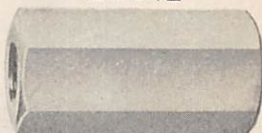
123040



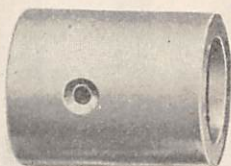
123039



123042



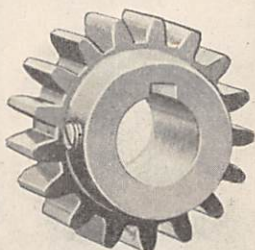
123003



123006



123009

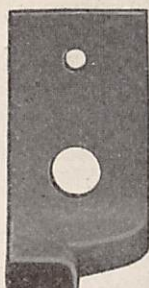


# PLATE 8334—FULL SIZE

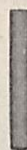
19510



123028



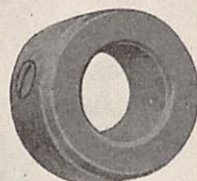
2049



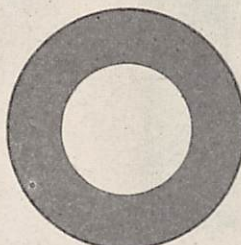
19613



21543



43263



9842



16969



9082



54897



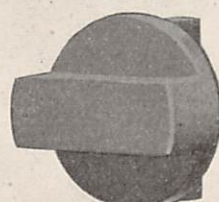
25303



123035



123074



123104



64848



36006

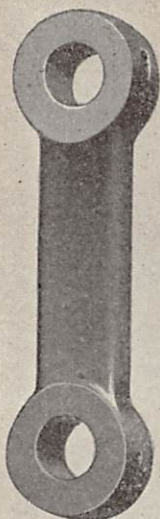


41544



PLATE 8335—ONE-HALF SIZE

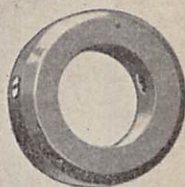
123045



123048



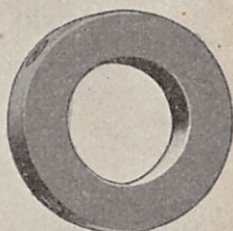
123054



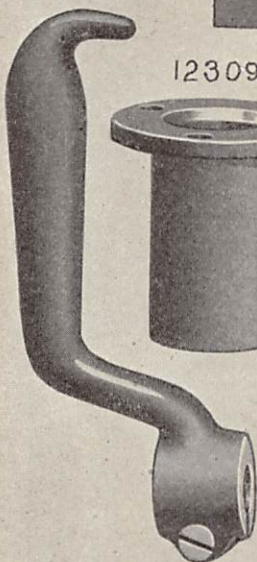
123069



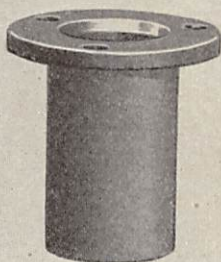
123058



123060



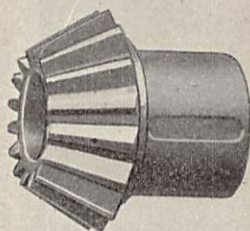
123098



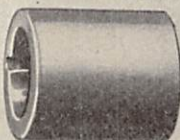
123100



123102



123099



123103

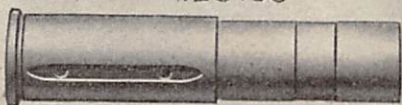
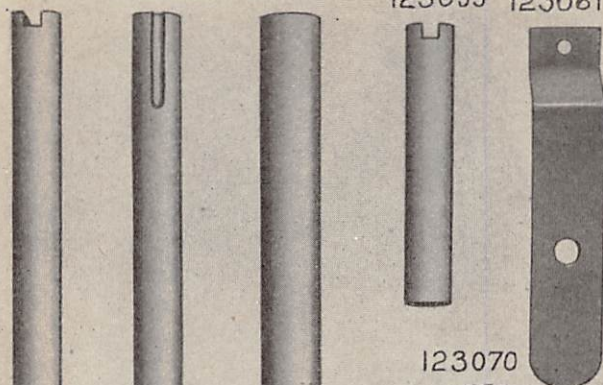


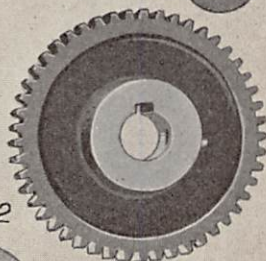


PLATE 8336—ONE-FOURTH SIZE

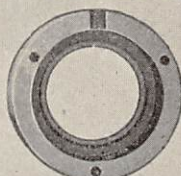
123067 123063 123057 123053 123061



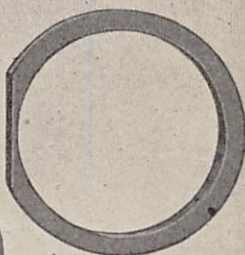
123070



123052



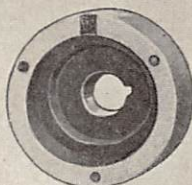
123075



123068



123050



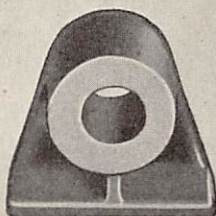
123049



123064



123078

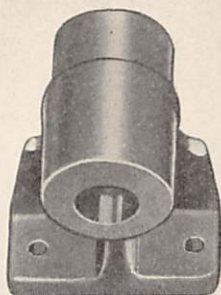


# PLATE 8337—ONE-FOURTH SIZE

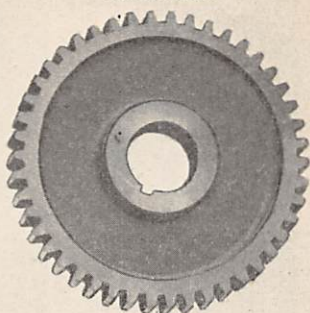
123096



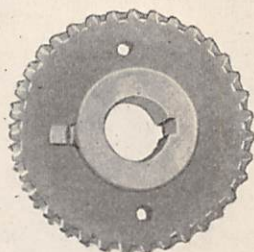
123079



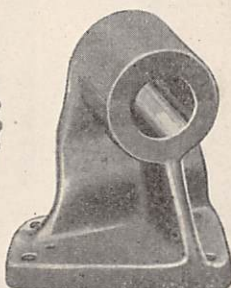
123082



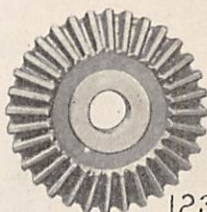
123108



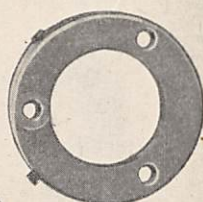
123097



123101



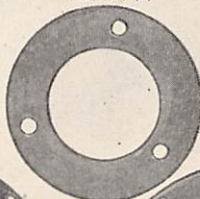
123110



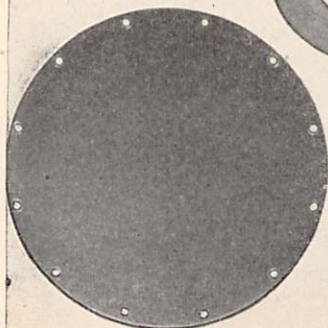
123094



123111



123112



123113

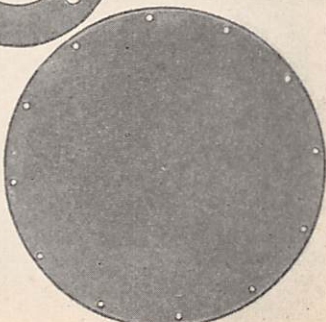
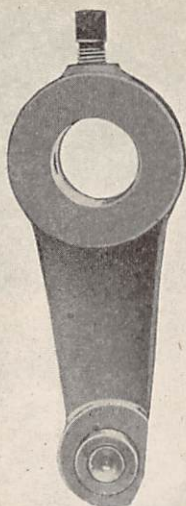


PLATE 8338—ONE-HALF SIZE

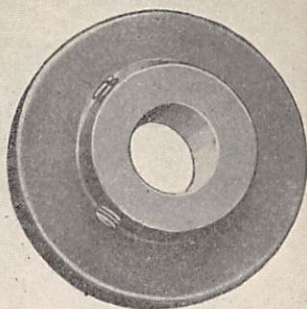
123124



123135

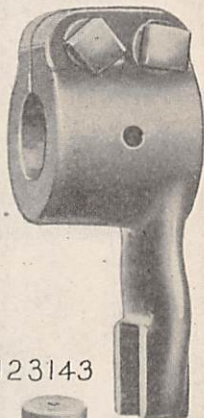


123123



123254

123136



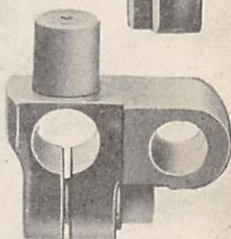
123114



123133



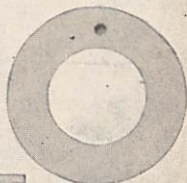
123143



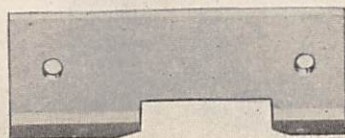
123140



123106



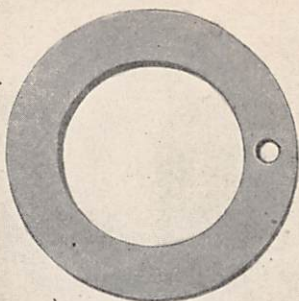
123139





# PLATE 8339—FULL SIZE

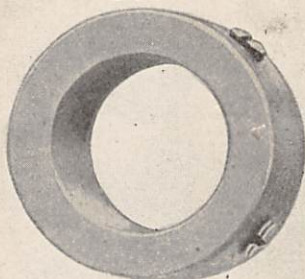
123107



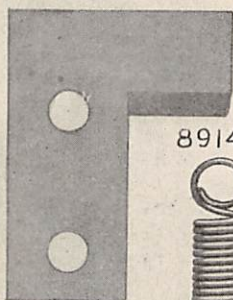
123116



8842



123125



8914



123115



25030

123142



123137



9119



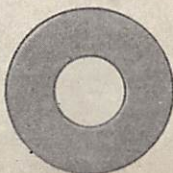
51827



123141



25446



9010

# PLATE 8340—ONE-FOURTH SIZE

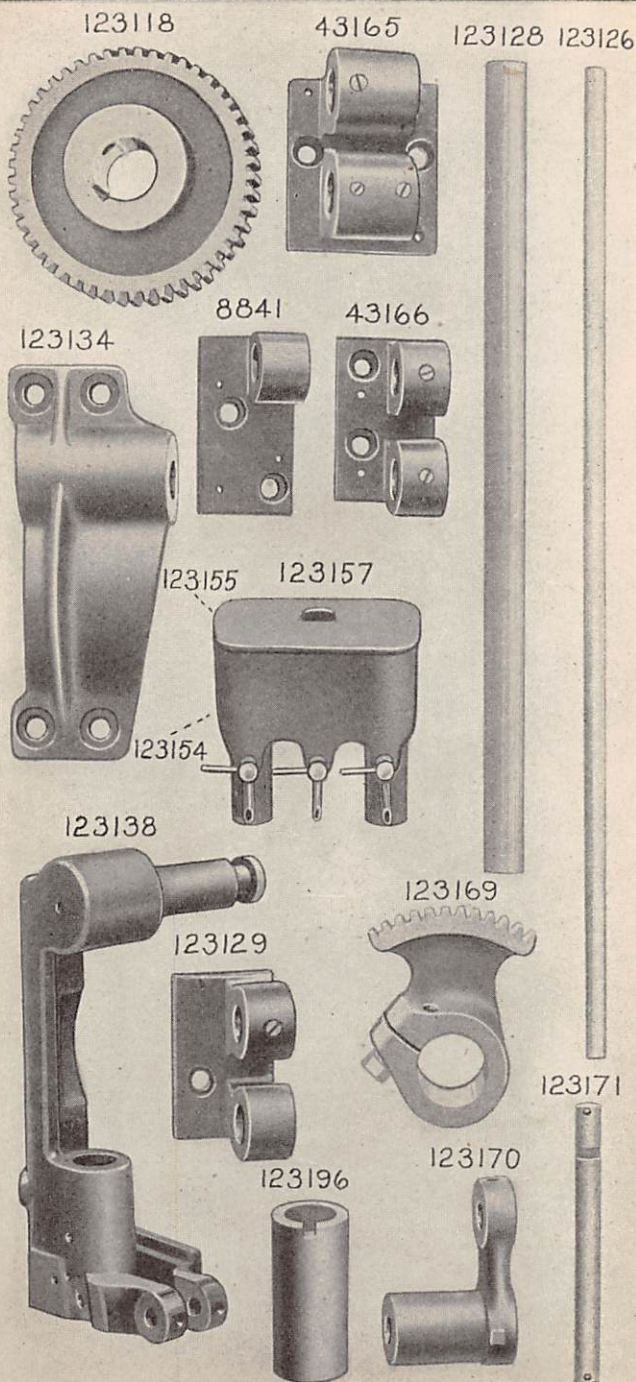


PLATE 8341—ONE-HALF SIZE

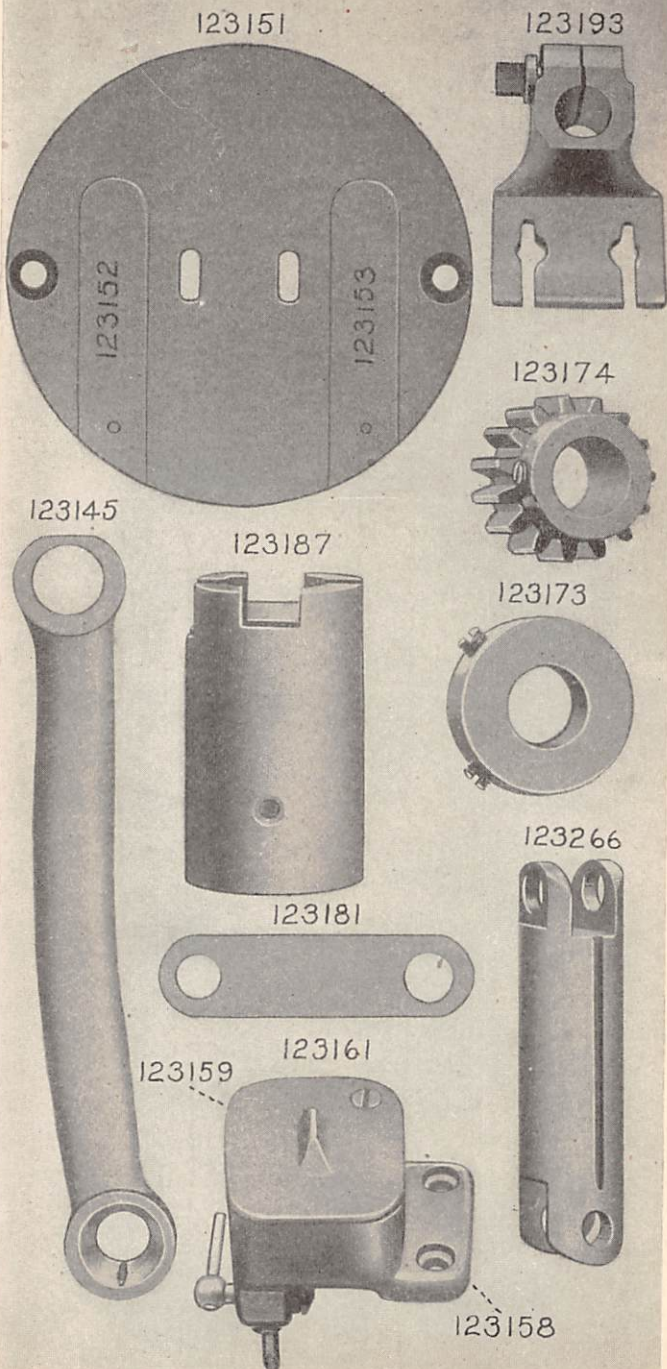




PLATE 8342—FULL SIZE

123256 123257 123258

123259

2269 1492 123260 1512

123261

58863 123156 123160

58864

1654

16957 1741

123019 123199

123165

123164

PLATE 8343—FULL SIZE

123168



3012



123195



58277



2022



123167



16930



4389



123269



19785



20677



123034



123166



123065

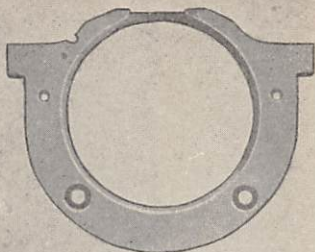


8873

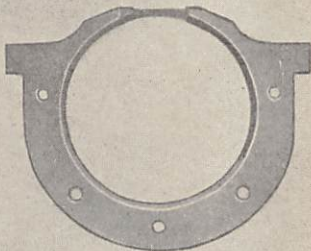


# PLATE 8344--ONE-FOURTH SIZE

123262 123172 123228 123175 123197



123198



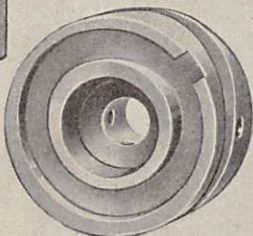
8901

43209

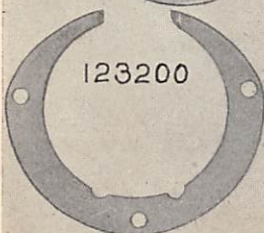


123212

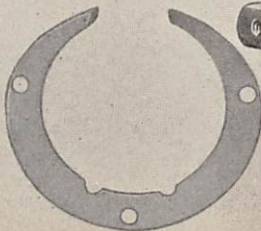
123263



123201



123200



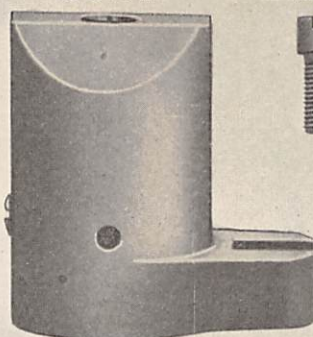


# PLATE 8345—FULL SIZE

123177



123176



169



454



123182



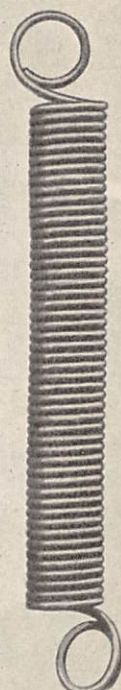
123265



19877



11622



123183



164



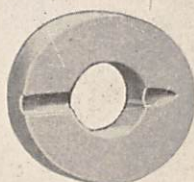
1239



123188



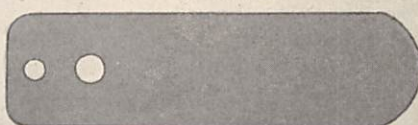
51828



123189



123268

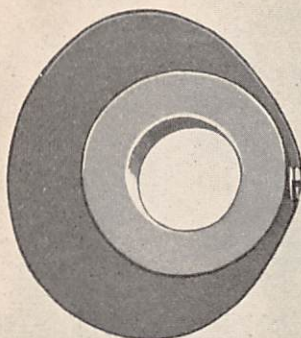


207



PLATE 8346--ONE-HALF SIZE

123190



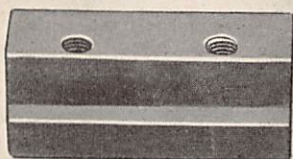
123191



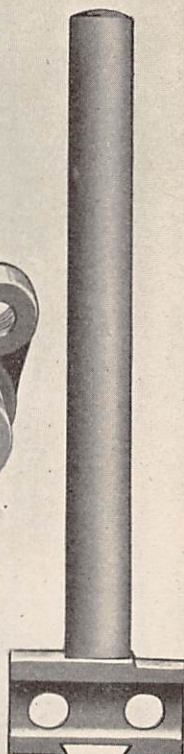
123192



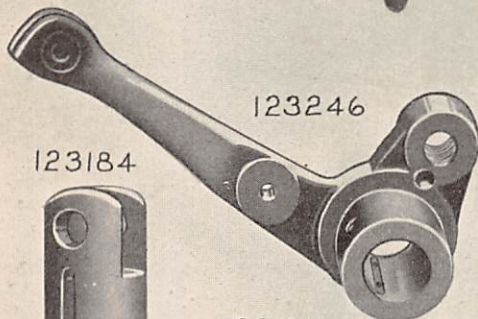
123203



123131



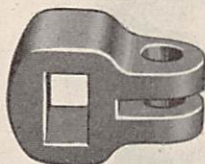
123246



123184



123180



123229



PLATE 8347—FULL SIZE

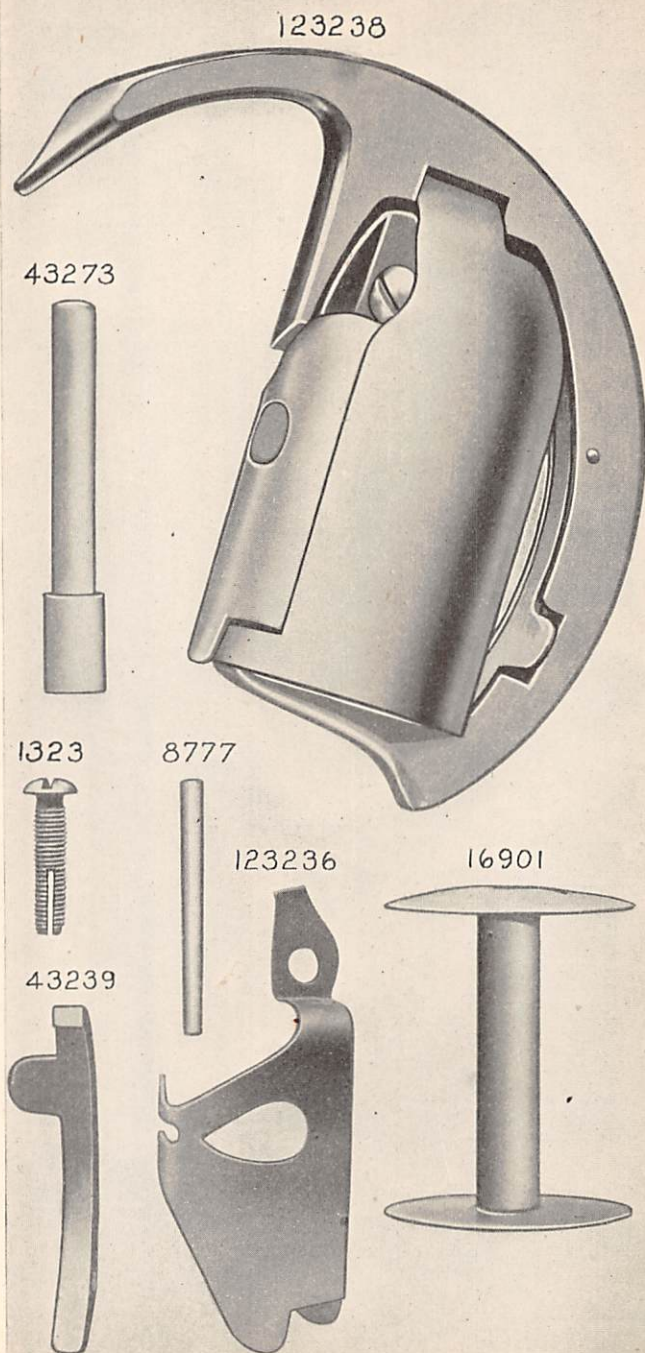
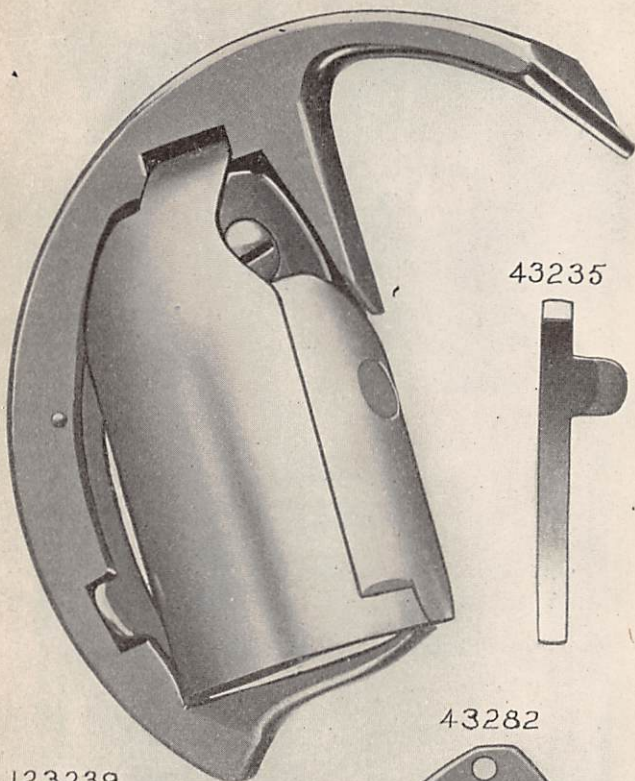




PLATE 8348—FULL SIZE

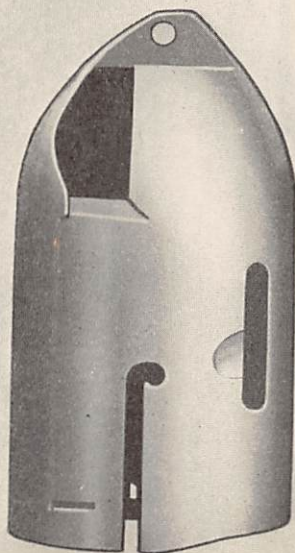
123241



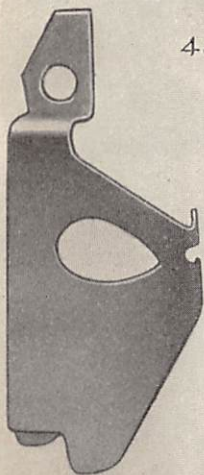
43235



43282



123239



43236

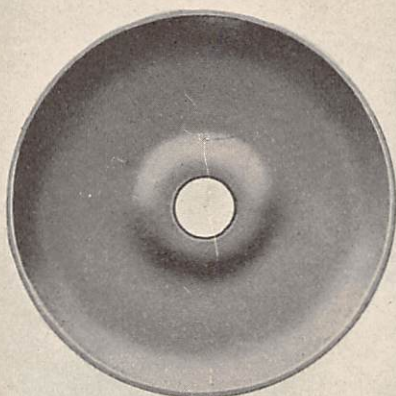


19869



# PLATE 8349—FULL SIZE

8786



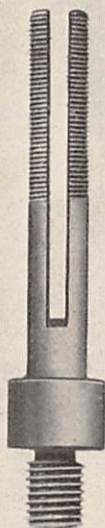
1535



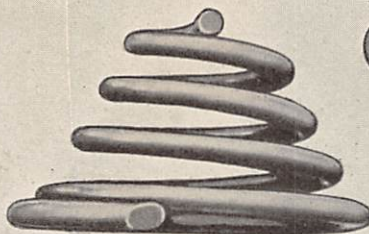
8787



710



8788



123204



123206



123224



202



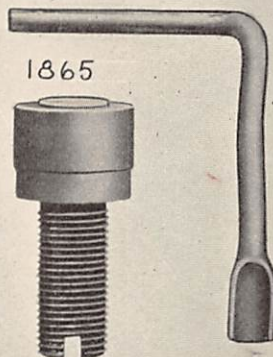
43155



1513



123223



1865

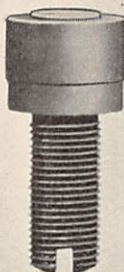
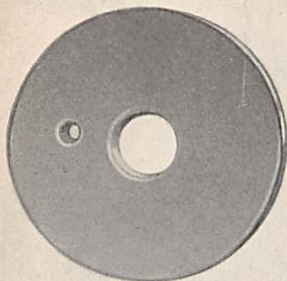


PLATE 8350—FULL SIZE

123207



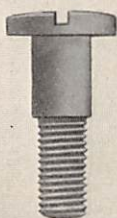
123208



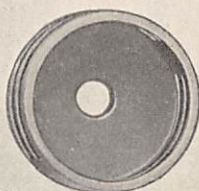
123209



50500



123226



1547



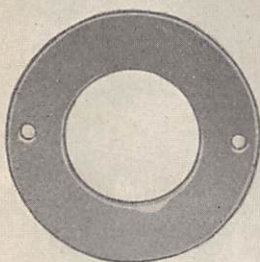
50502



123225



123227



19160



50547



683



123247





PLATE 8351—FULL SIZE

123056



123095



123117



123046



123073



123119



123037



123062



16964



123105



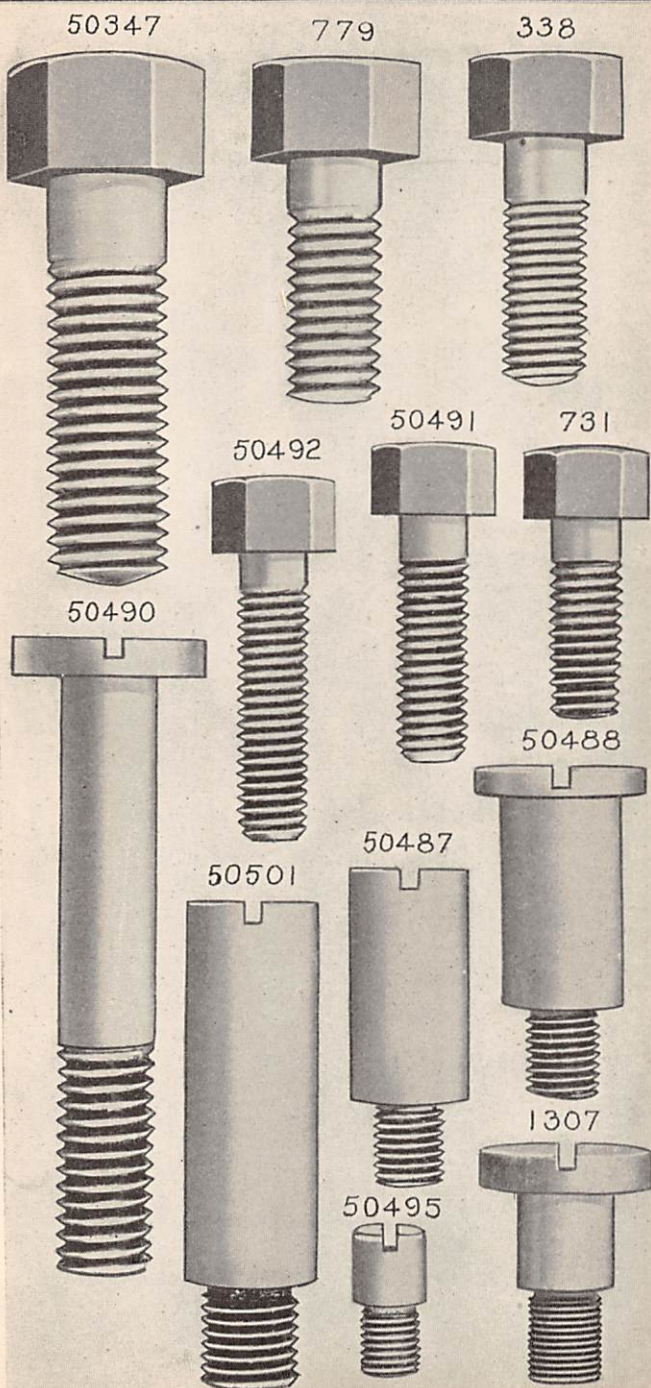
123093



58868



# PLATE 8352—FULL SIZE



# PLATE 8353—FULL SIZE

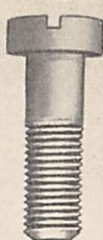
50486



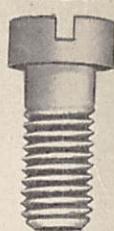
840



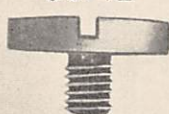
1193



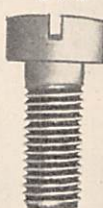
123



50142



949



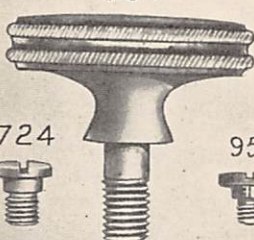
660



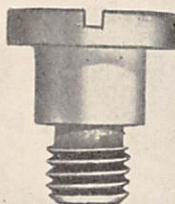
1394



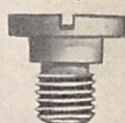
984



17



65



724



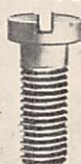
959



141



1396



50195



50154



690



567



1343



946



1186



381



190



389



1177



129



596



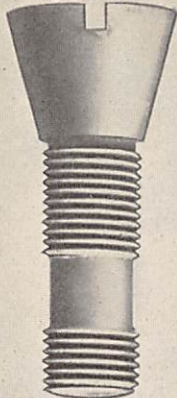


# PLATE 8354—FULL SIZE

50489



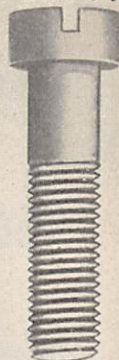
50503



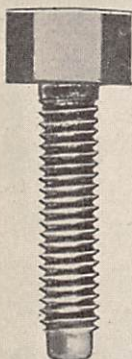
50498



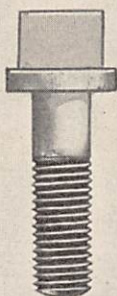
50499



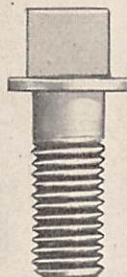
50323



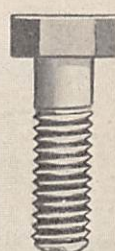
50124



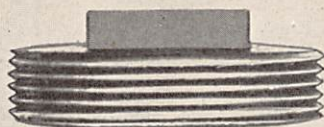
692



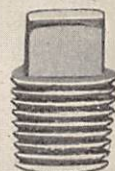
1062



50493



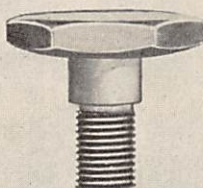
50494



344



50496



50497



795



354



# PLATE 8355—FULL SIZE

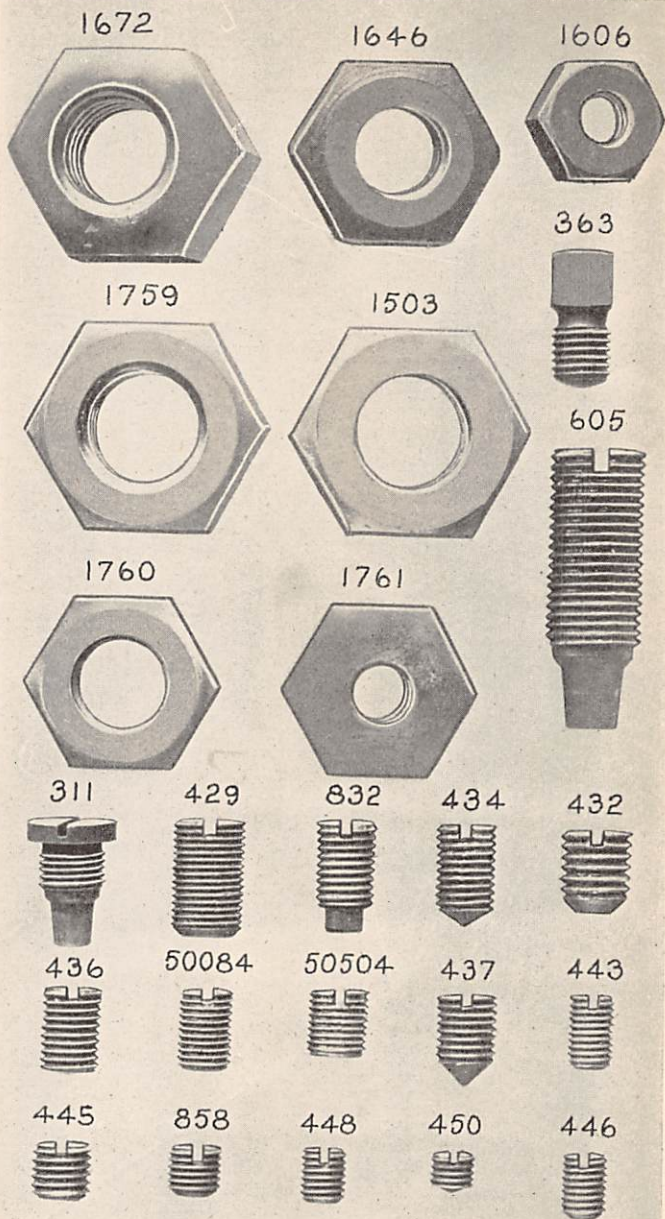


PLATE 8356—ONE-HALF SIZE

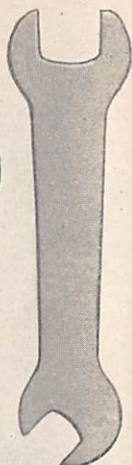
123243



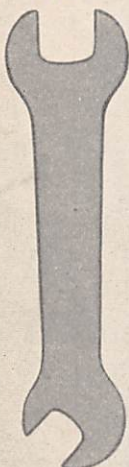
123244



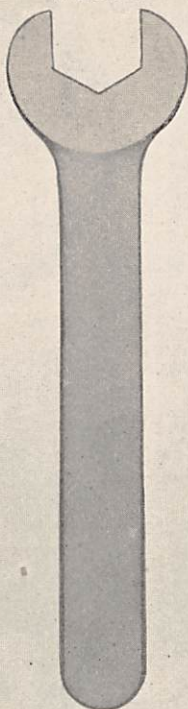
58844



11140



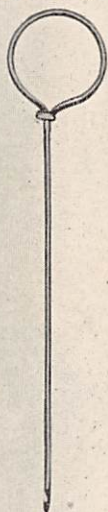
40552



43884



61638



58843

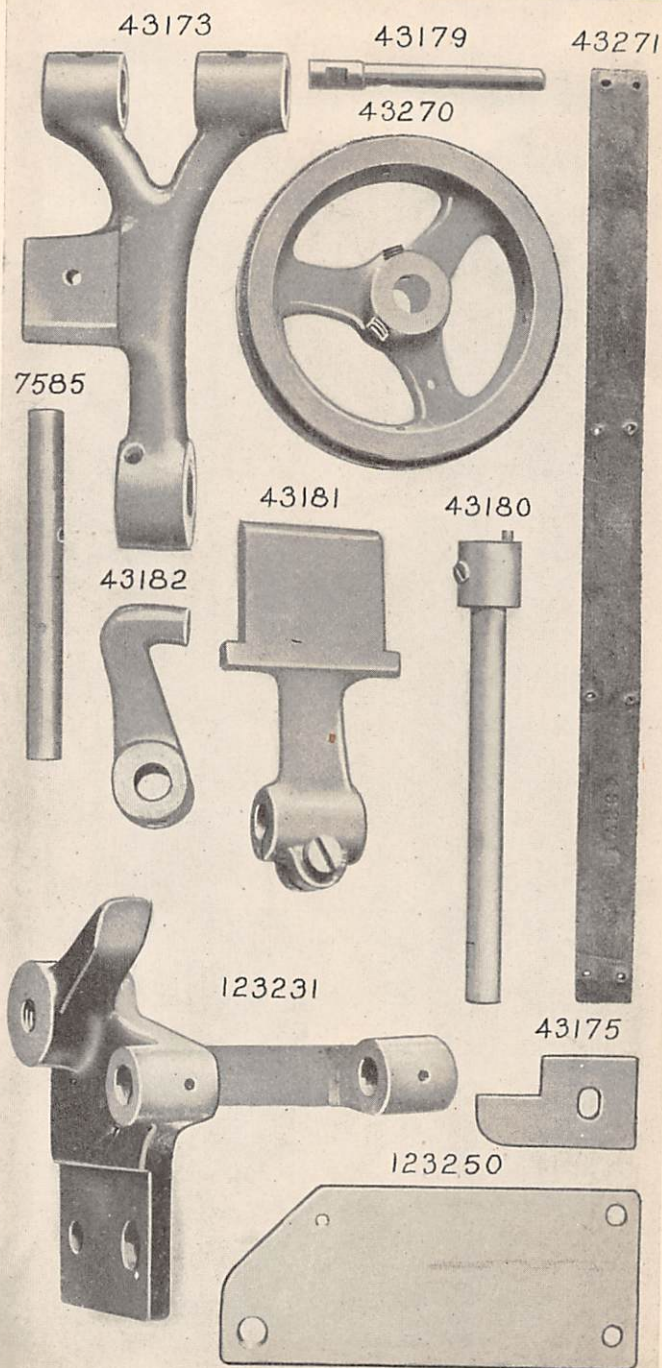


123235

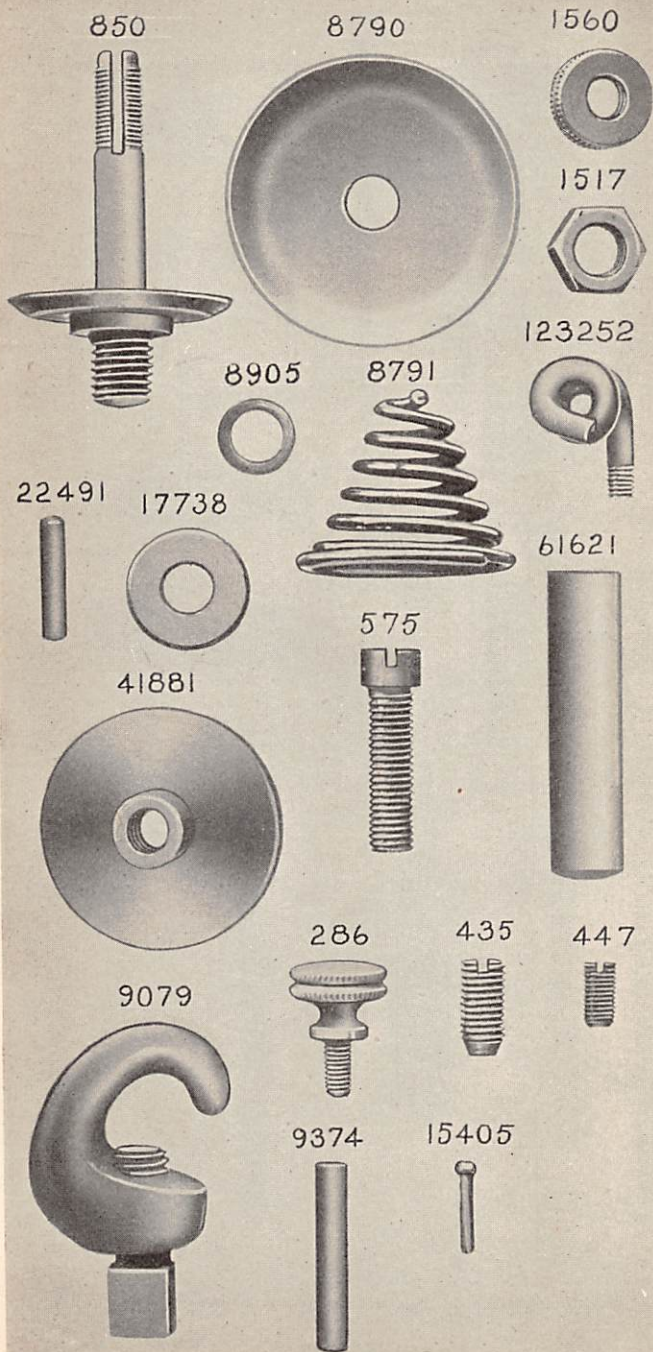




PLATE 8357—ONE-HALF SIZE



# PLATE 8358—FULL SIZE



# PLATE 8359—ONE-SIXTH SIZE

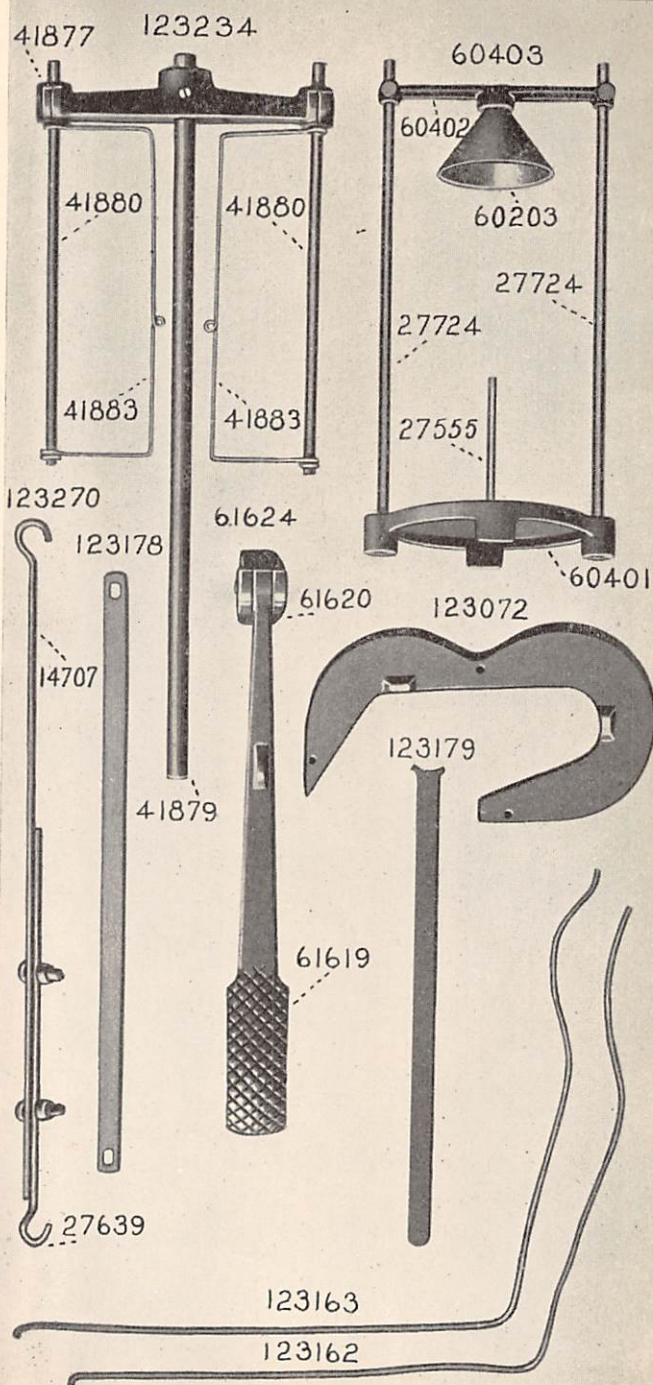
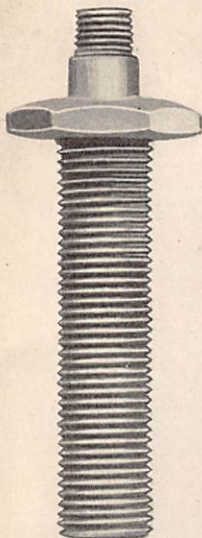


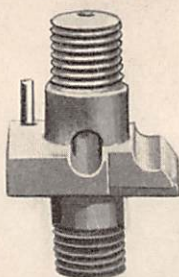


PLATE 8360—FULL SIZE

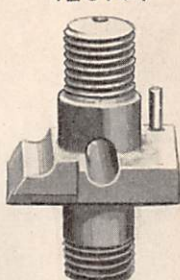
123186



123146



123147



123148



123149



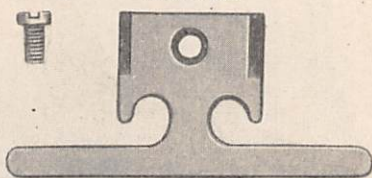
123144



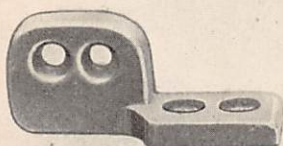
1445



123150



123205



185



9219





